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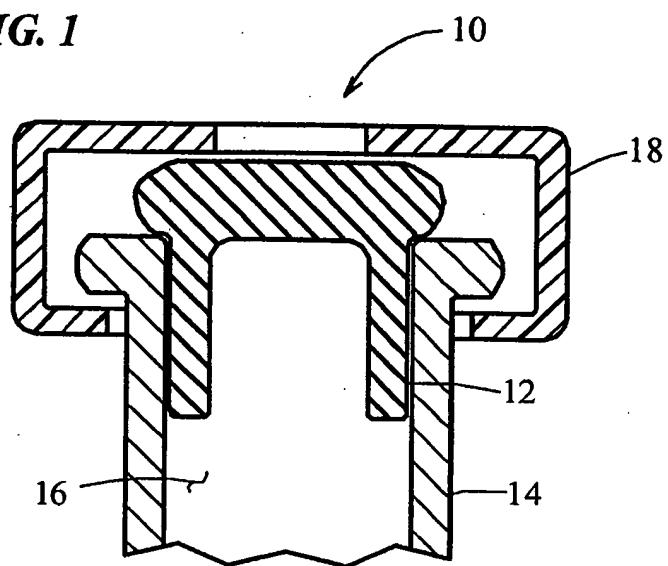
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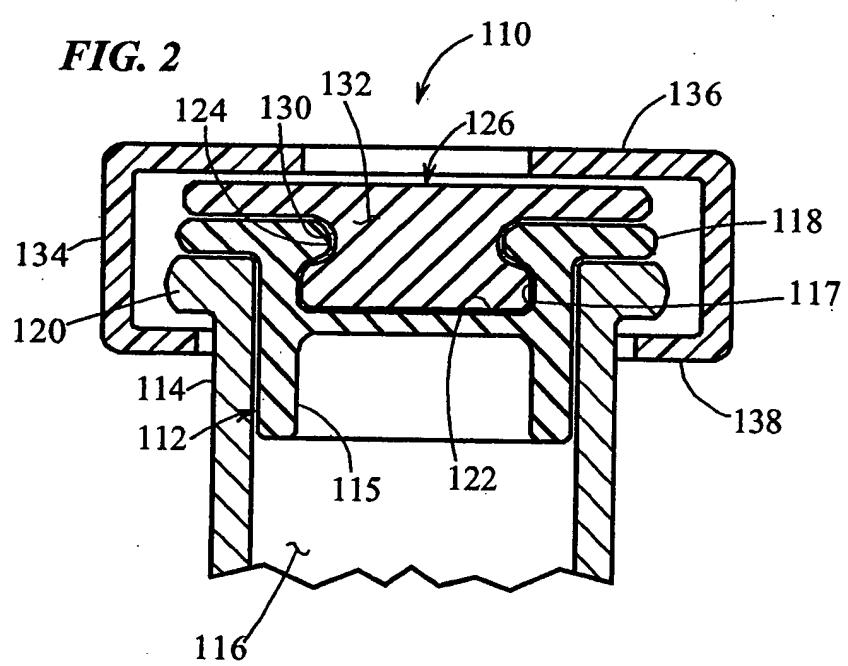
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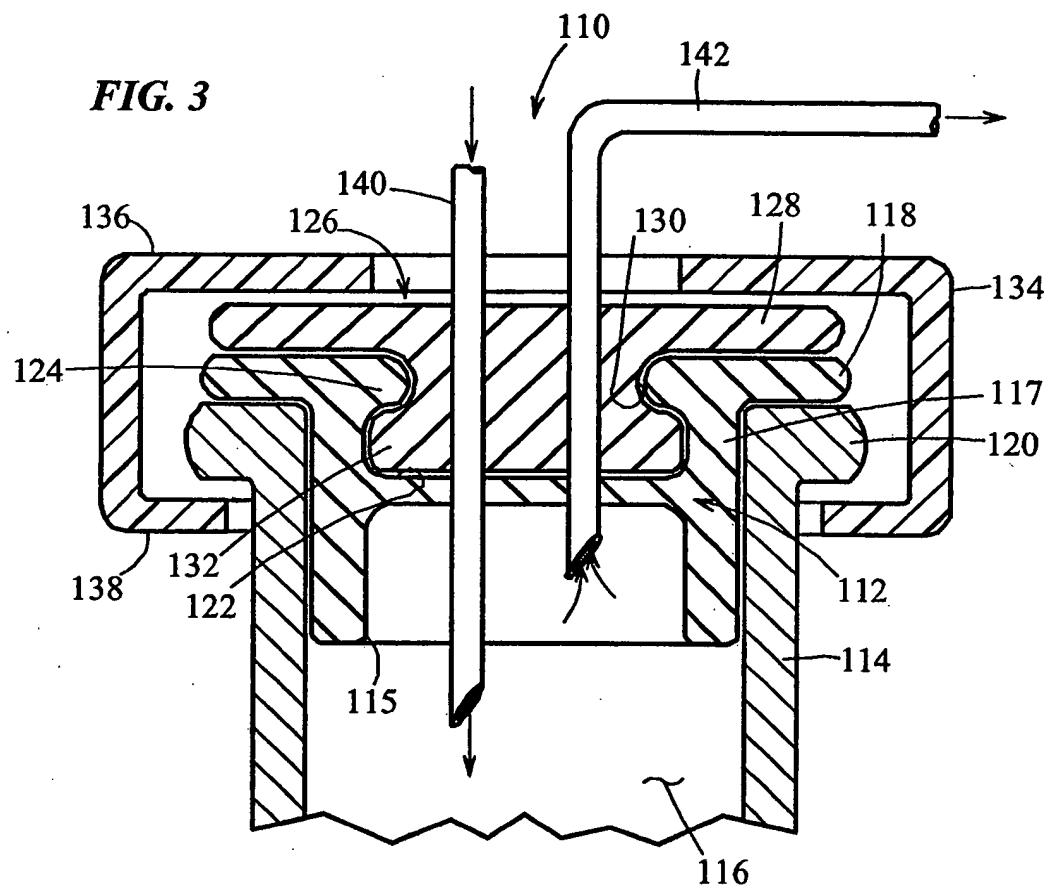
**FIG. 1**



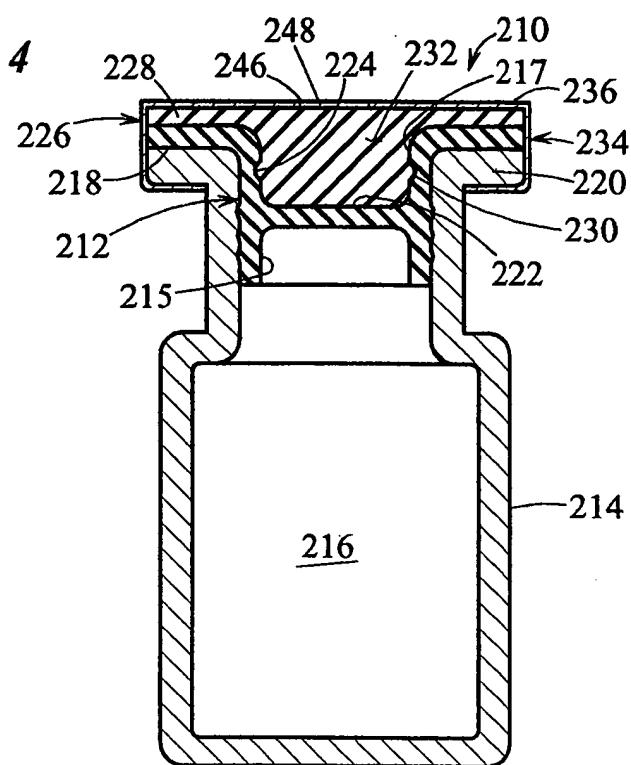
**FIG. 2**



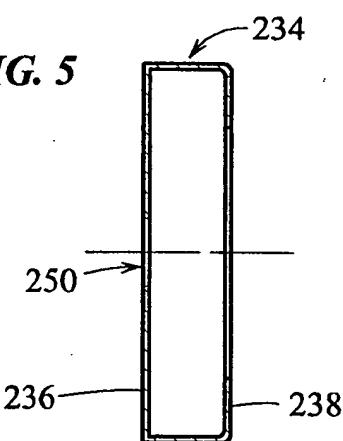
**FIG. 3**



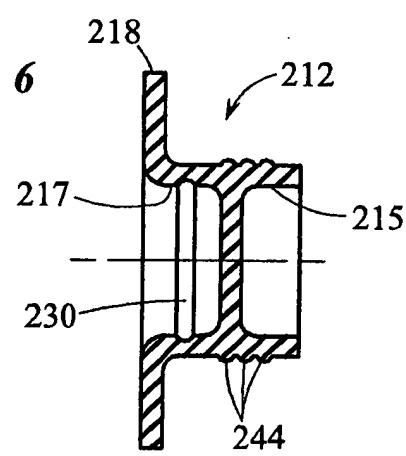
**FIG. 4**



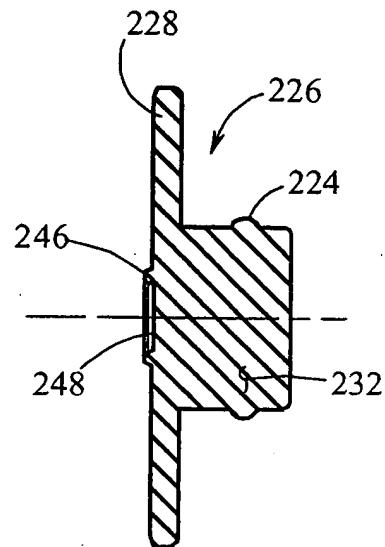
**FIG. 5**



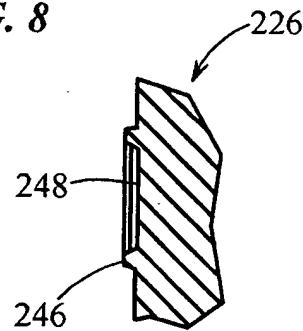
**FIG. 6**



**FIG. 7**



**FIG. 8**



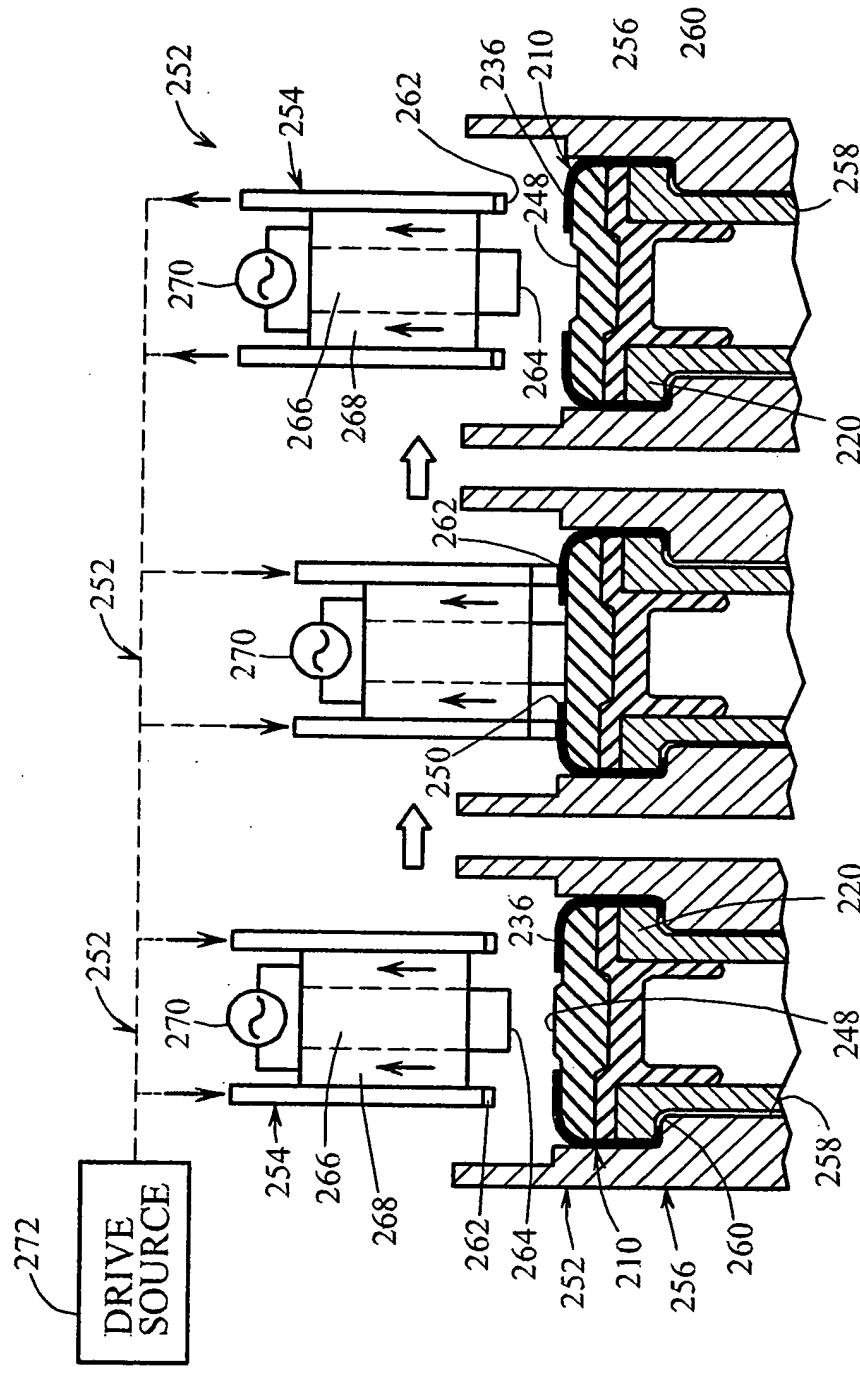
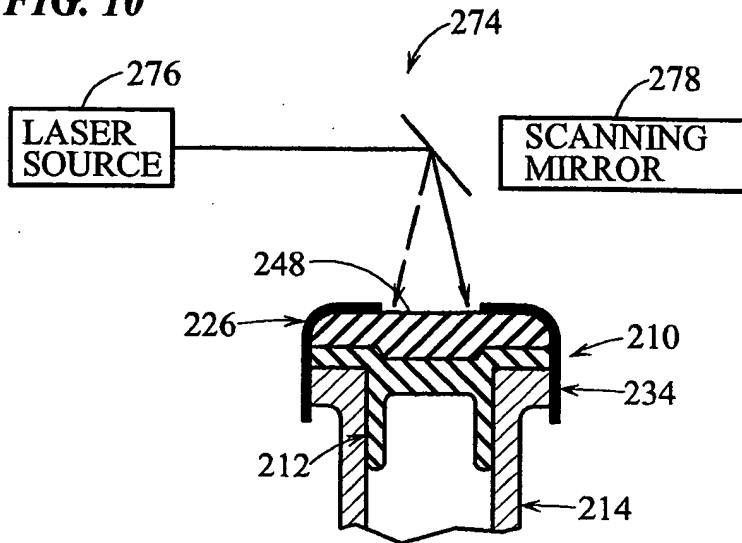


FIG. 9A

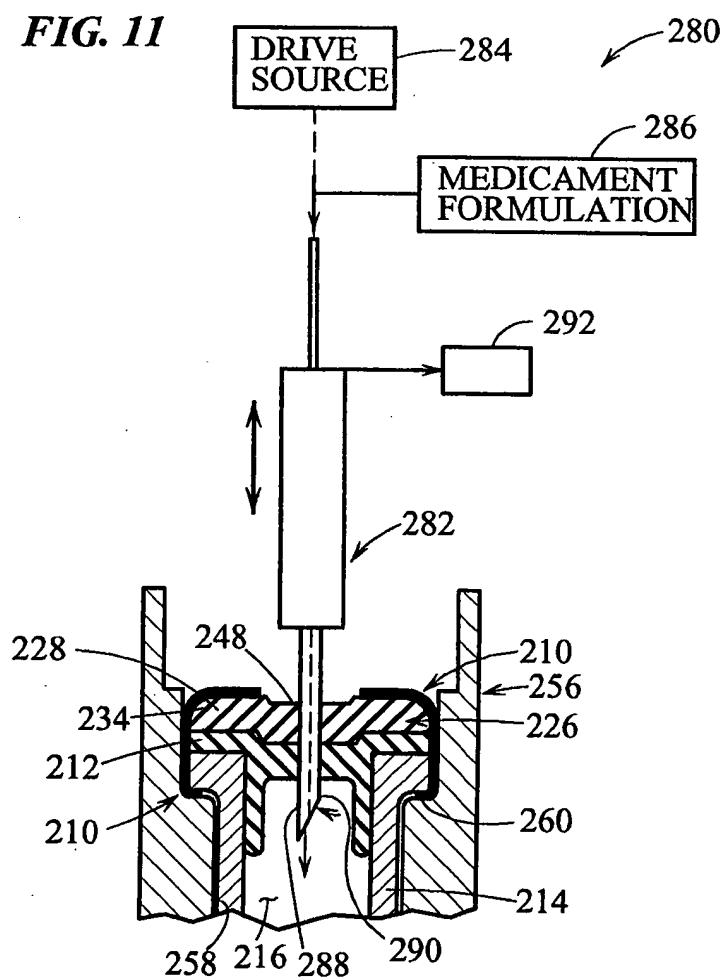
FIG. 9B

FIG. 9C

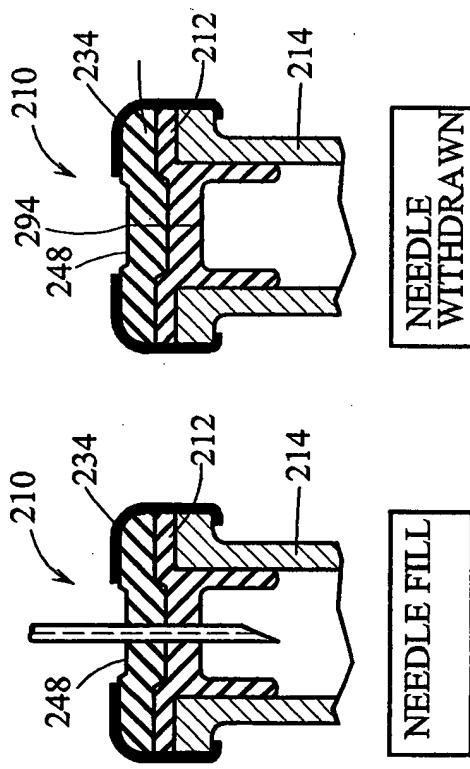
**FIG. 10**



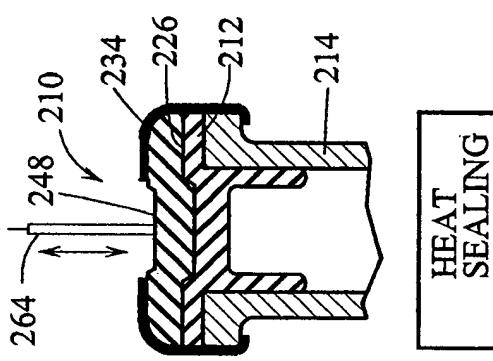
**FIG. 11**



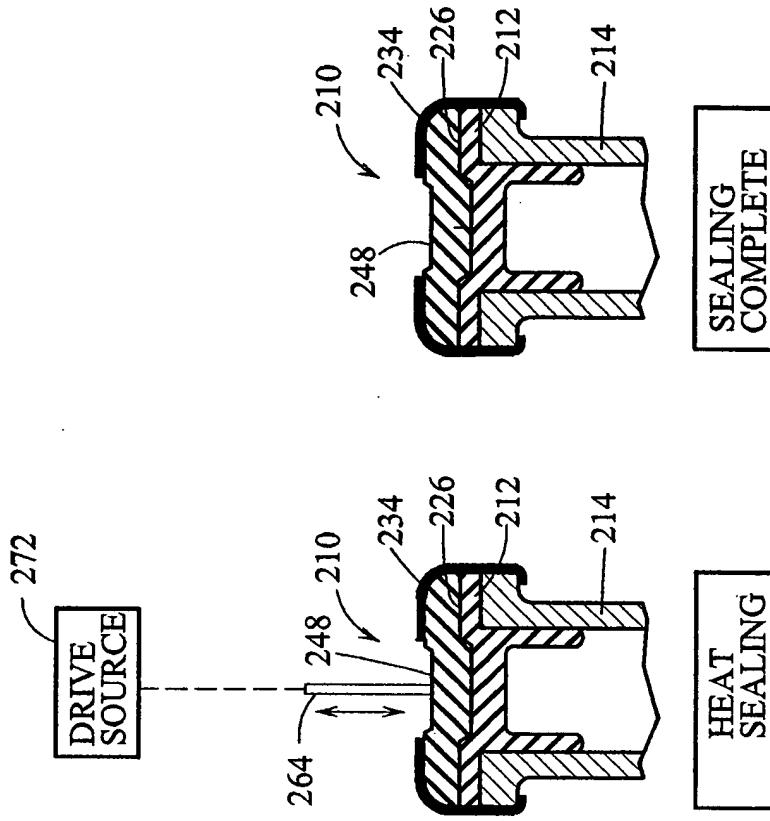
**FIG. 12A**



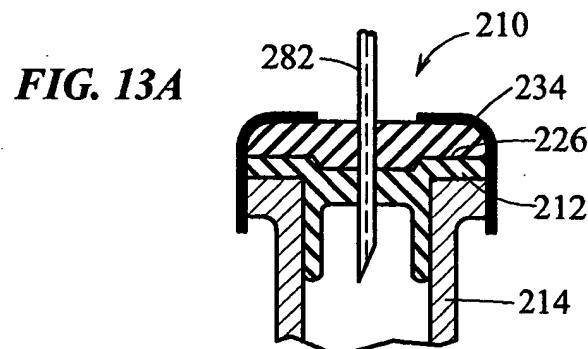
**FIG. 12B**



**FIG. 12C**

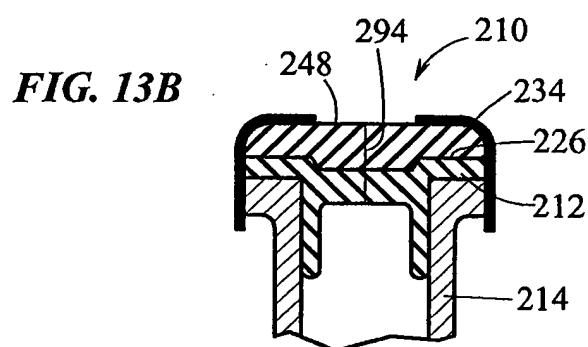


**FIG. 12D**



**FIG. 13A**

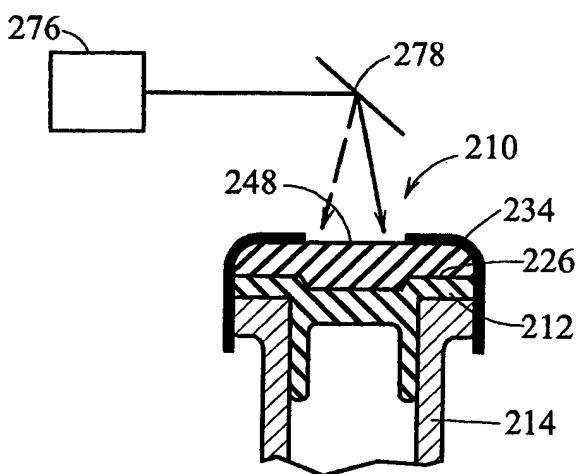
NEEDLE FILL



**FIG. 13B**

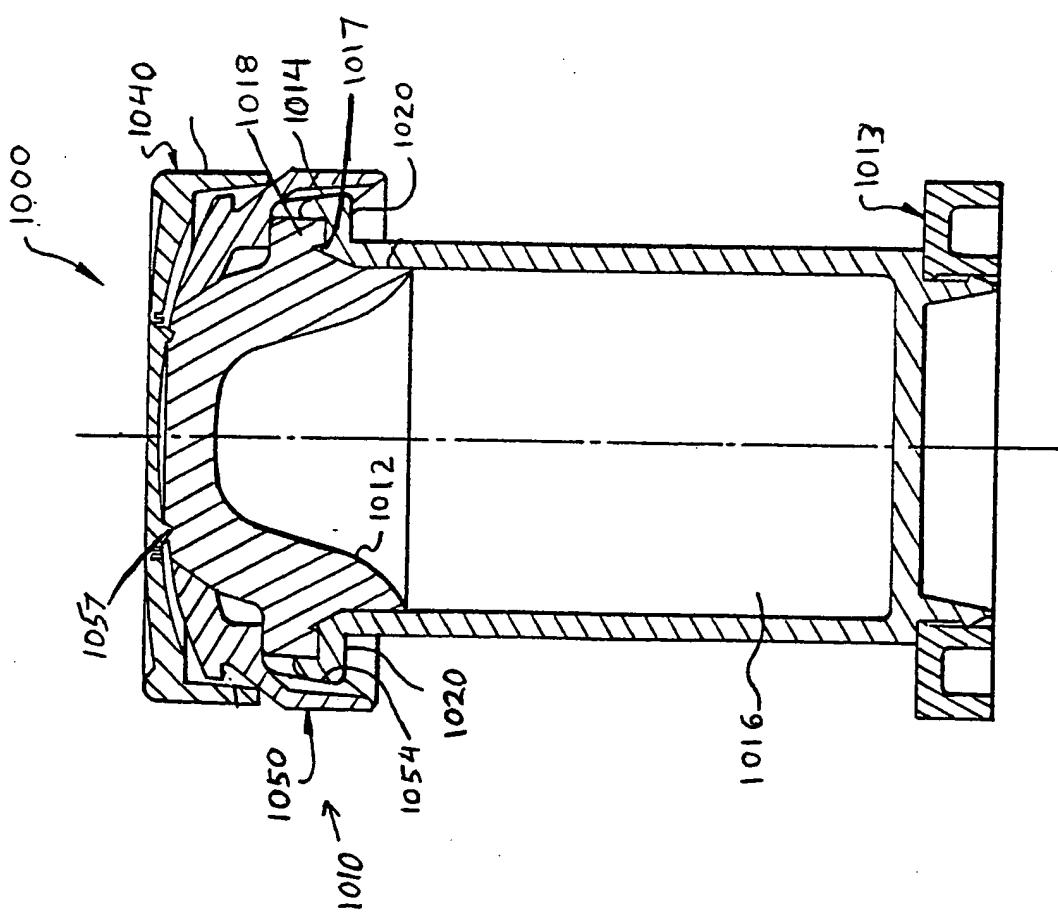
NEEDLE  
WITHDRAWN

**FIG. 13C**



HEAT  
SEALING

**FIG. 14**



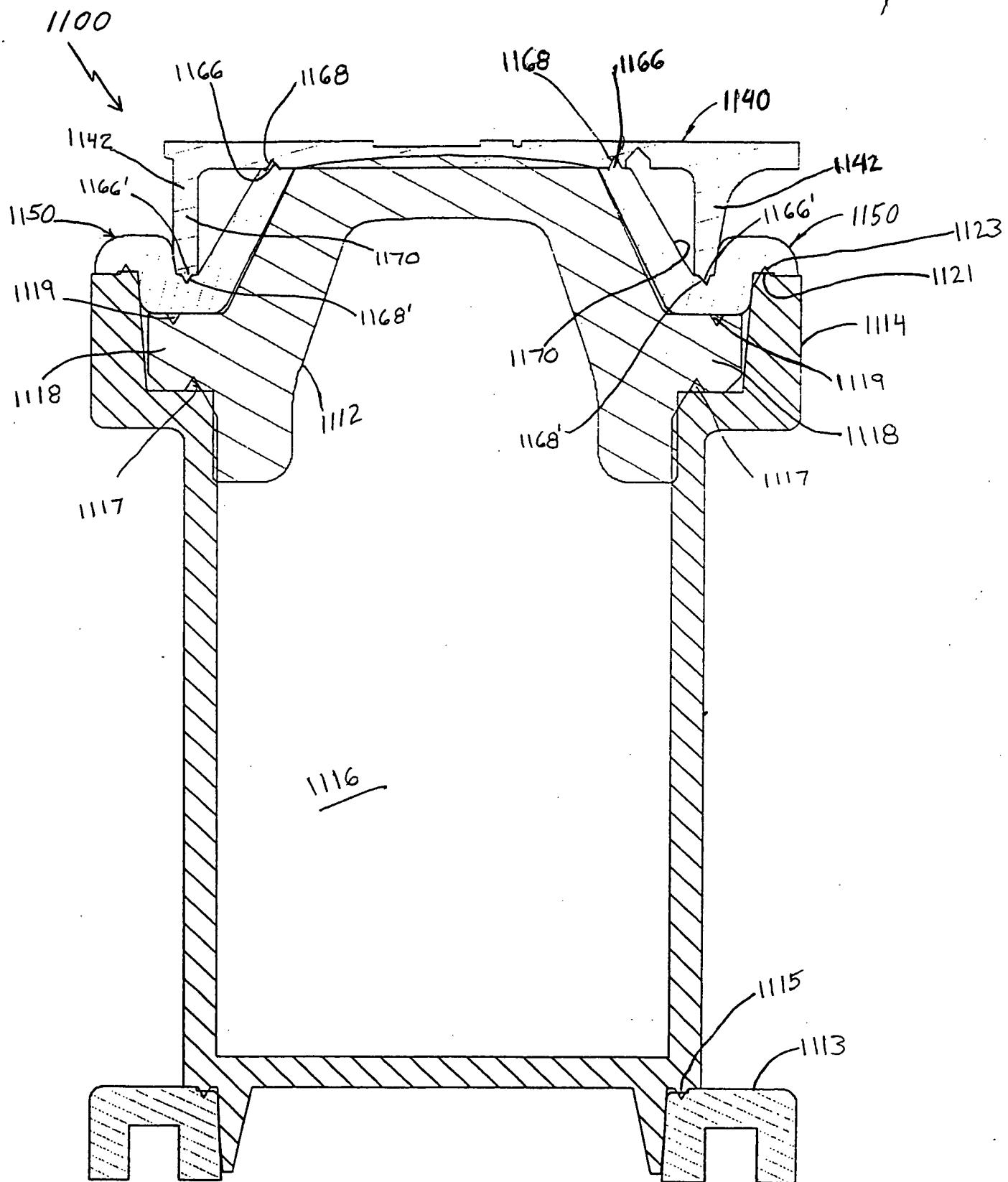
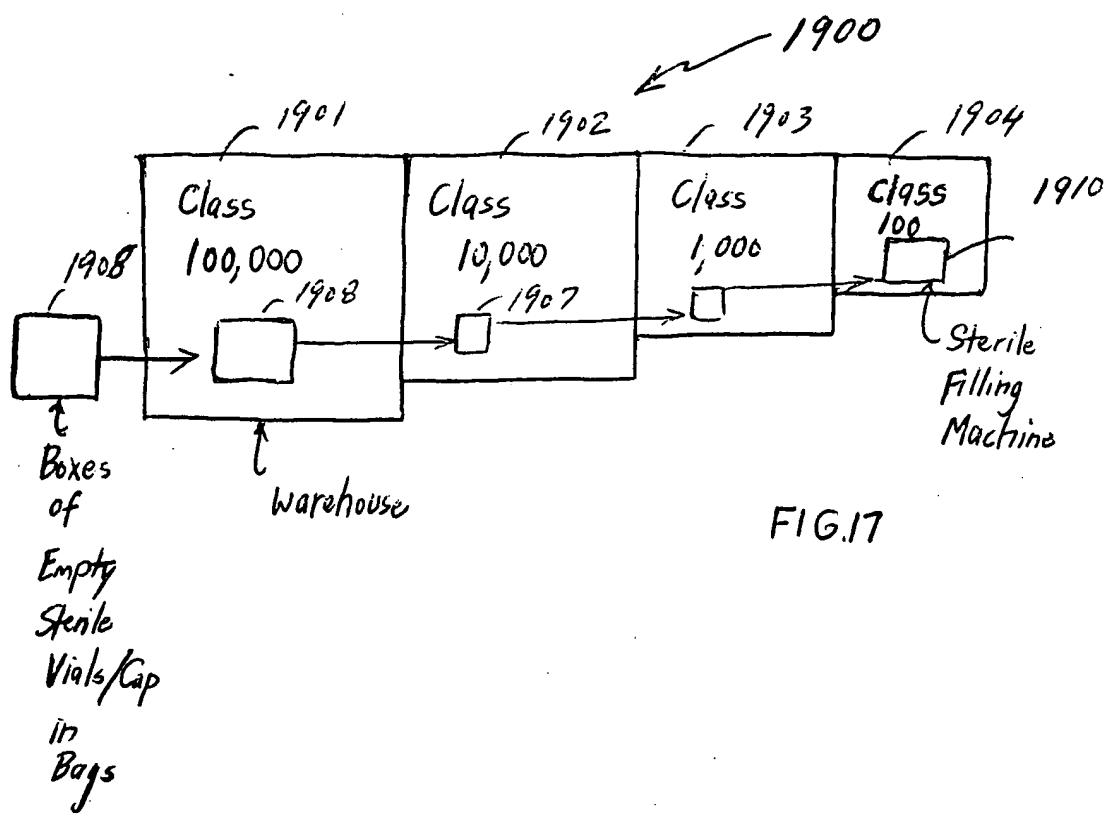
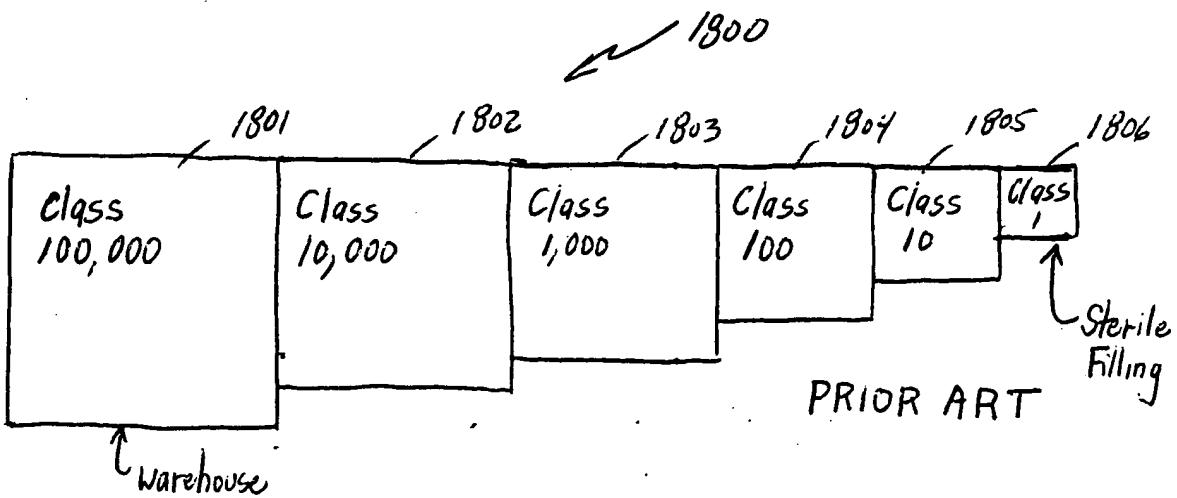


FIG. 15



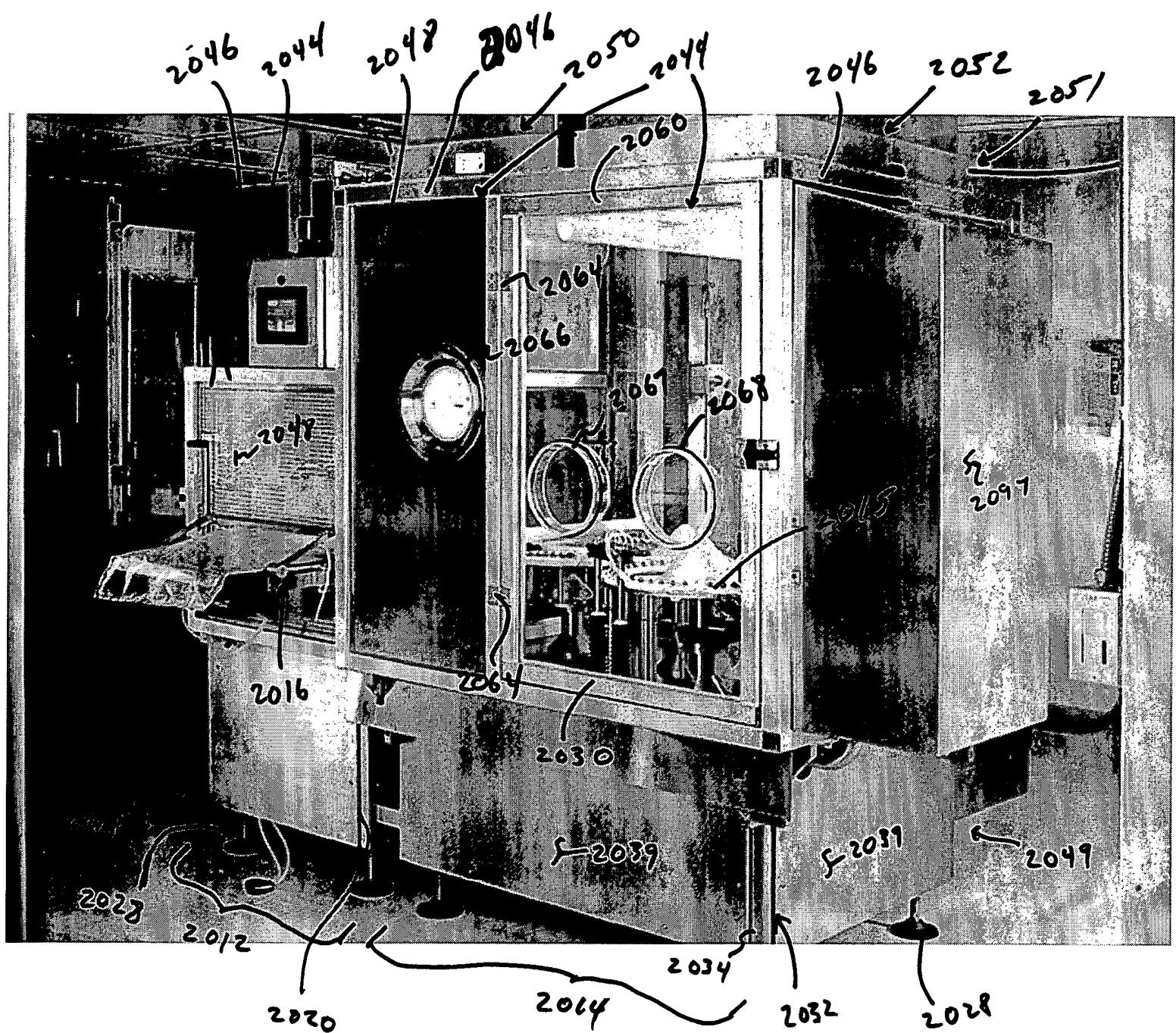


FIG. 18

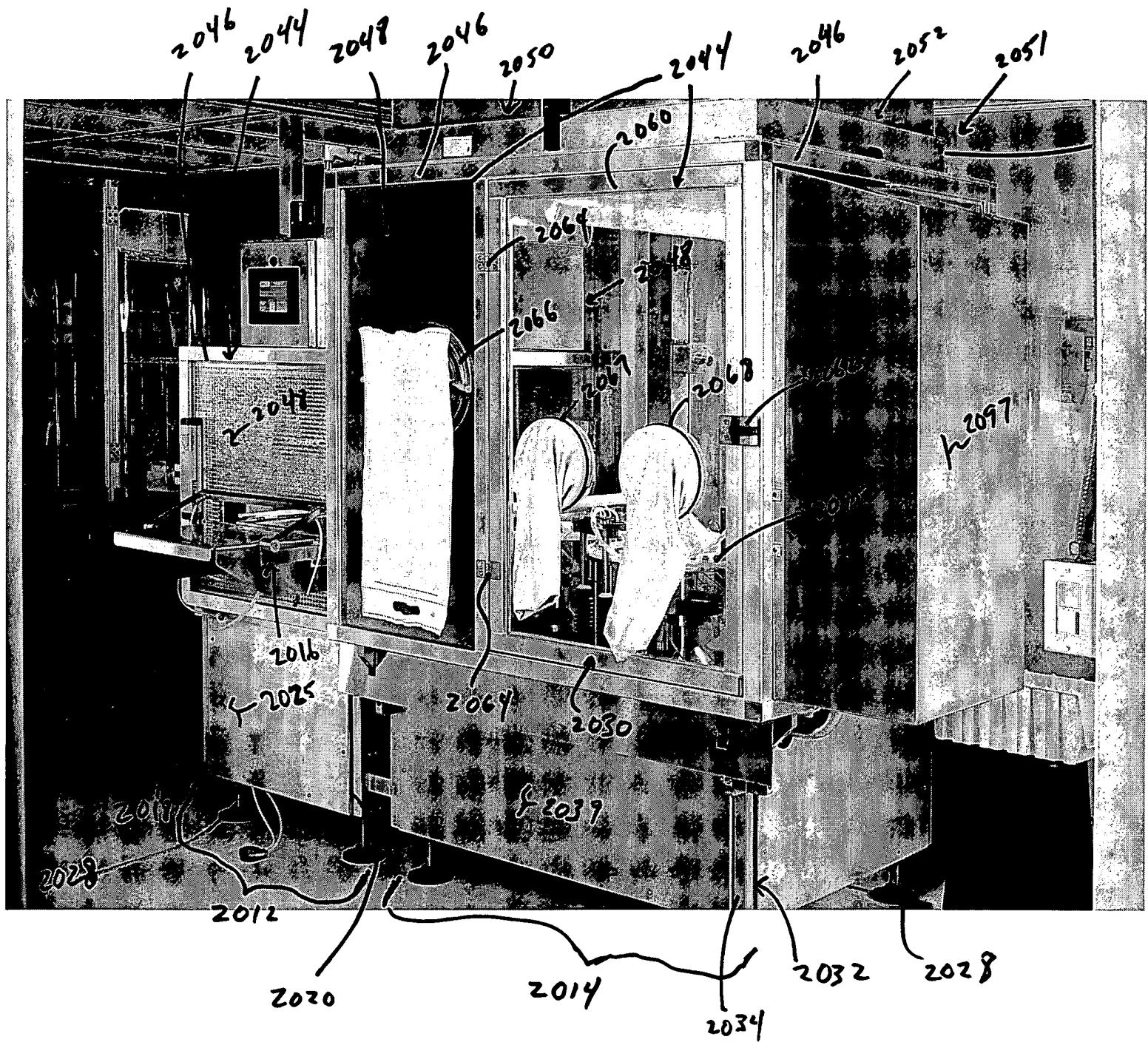


FIG. 19

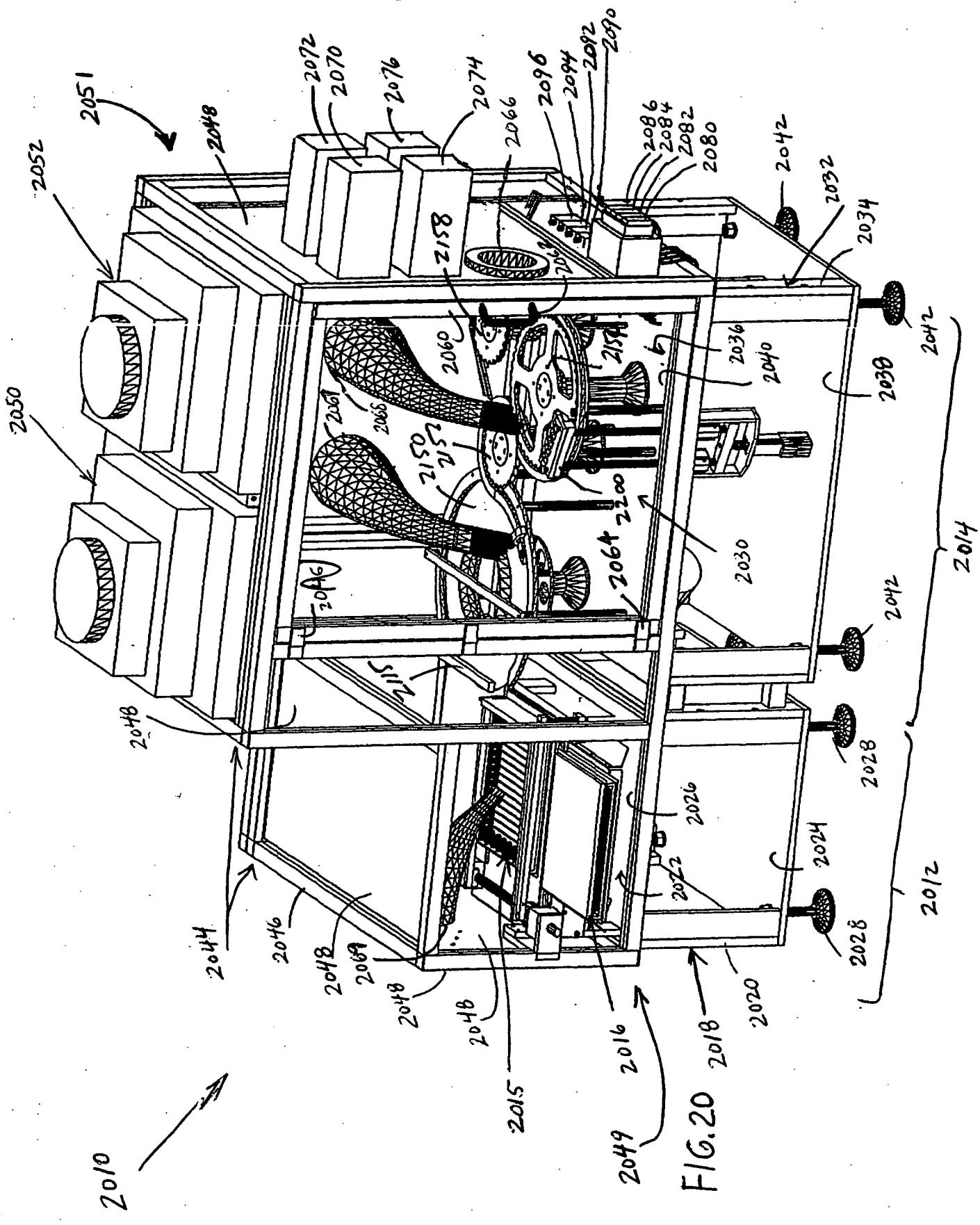
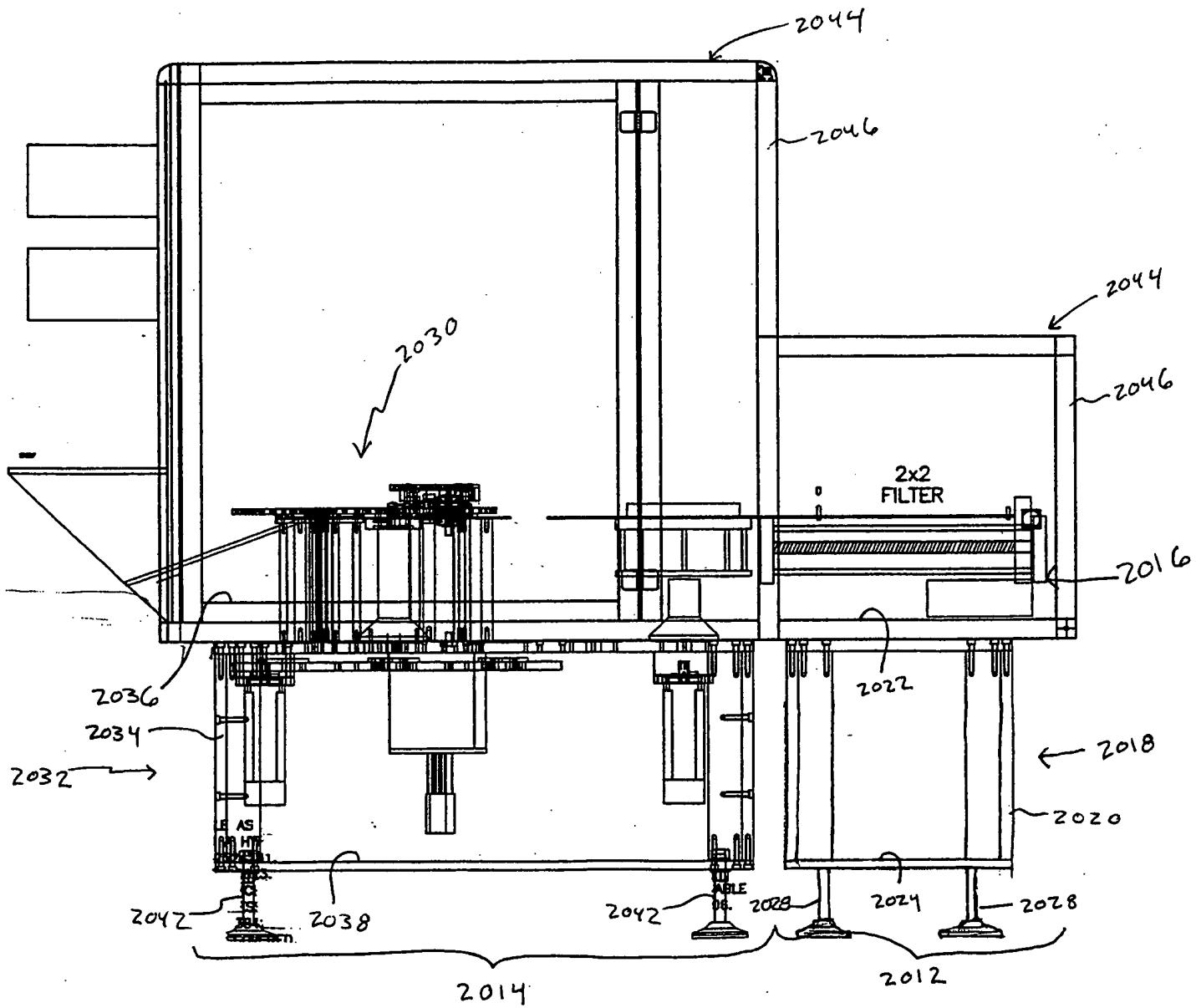


FIG. 21



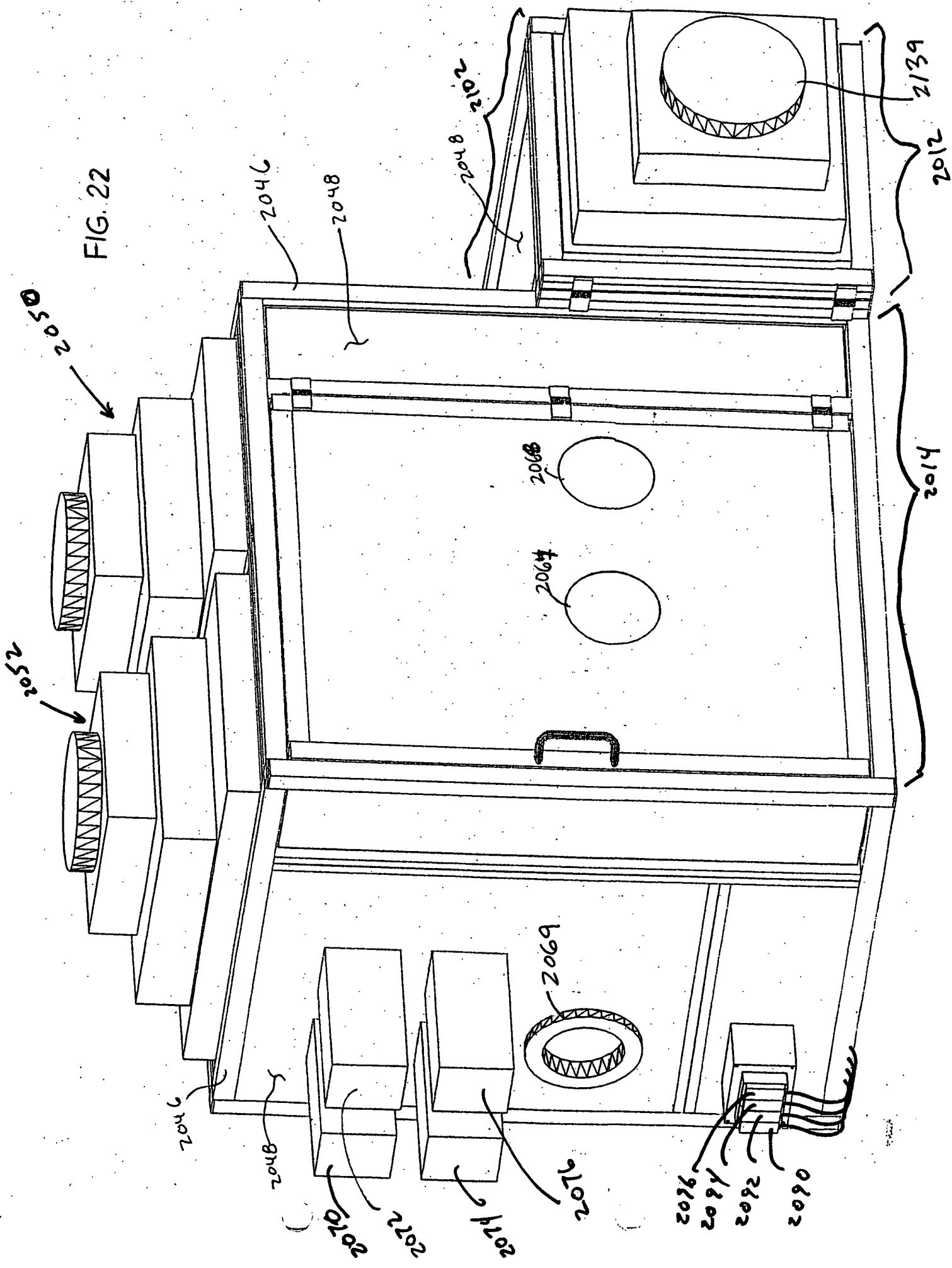


FIG. 22

FIG. 23

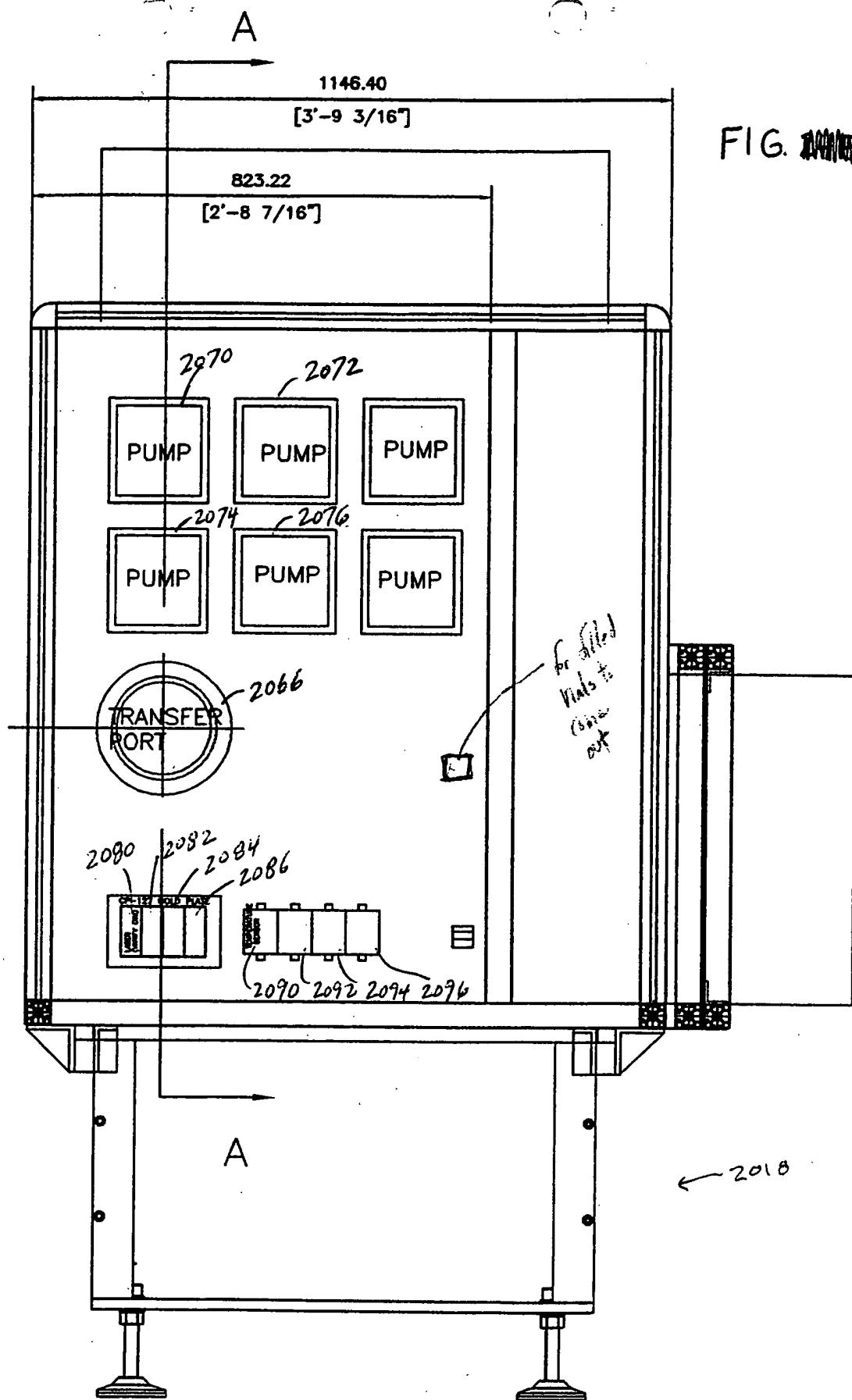


FIG. 24

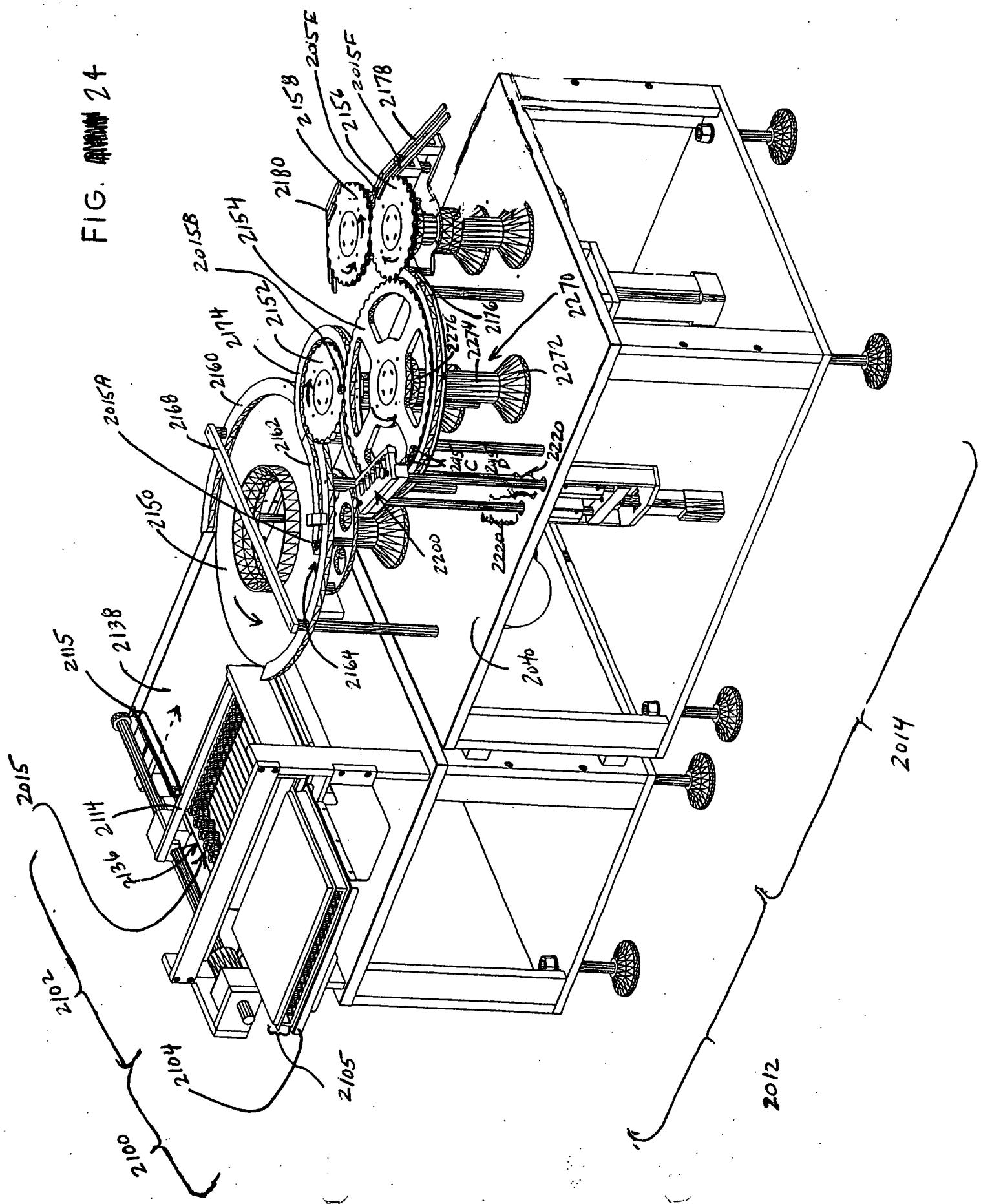
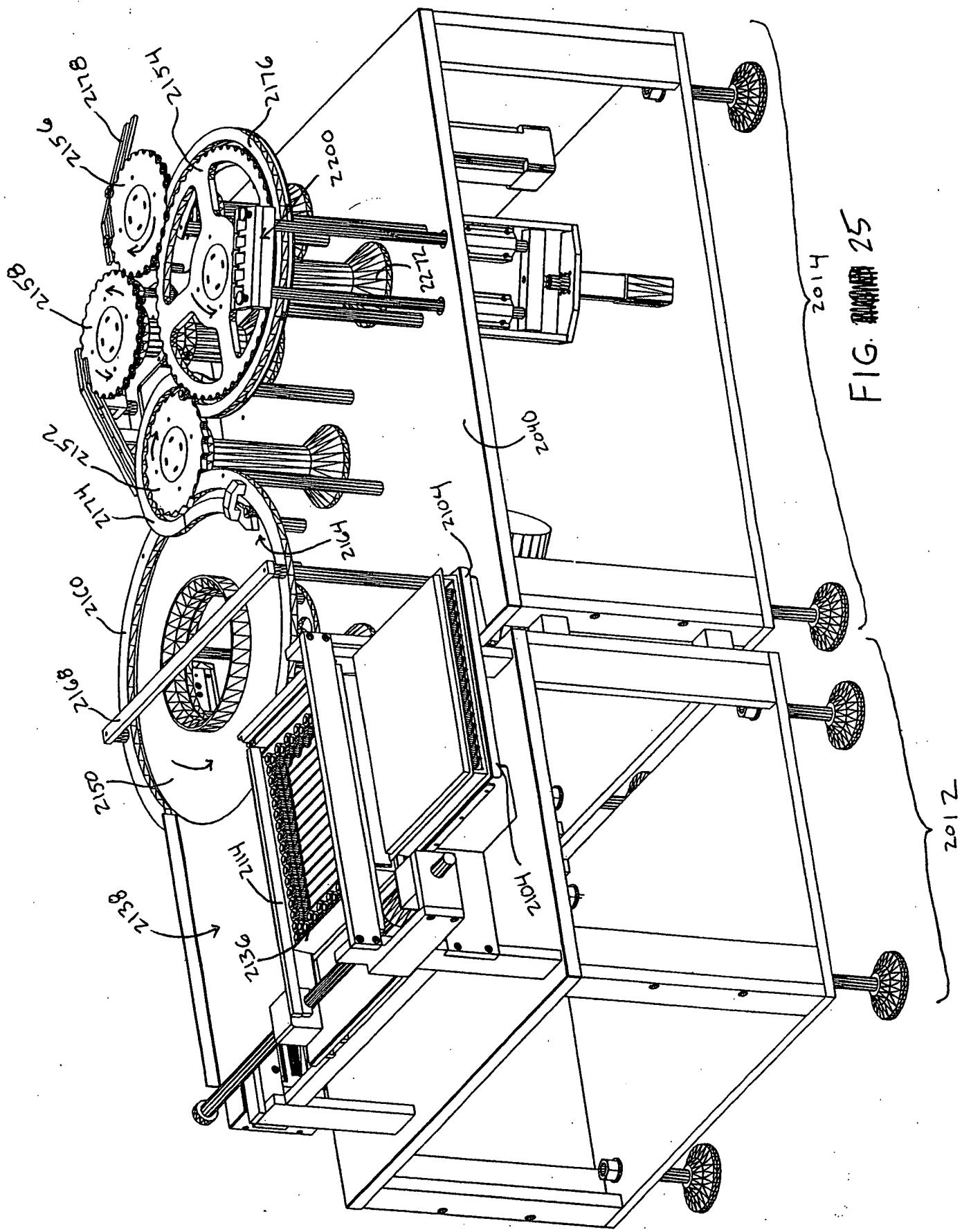


FIG. 25



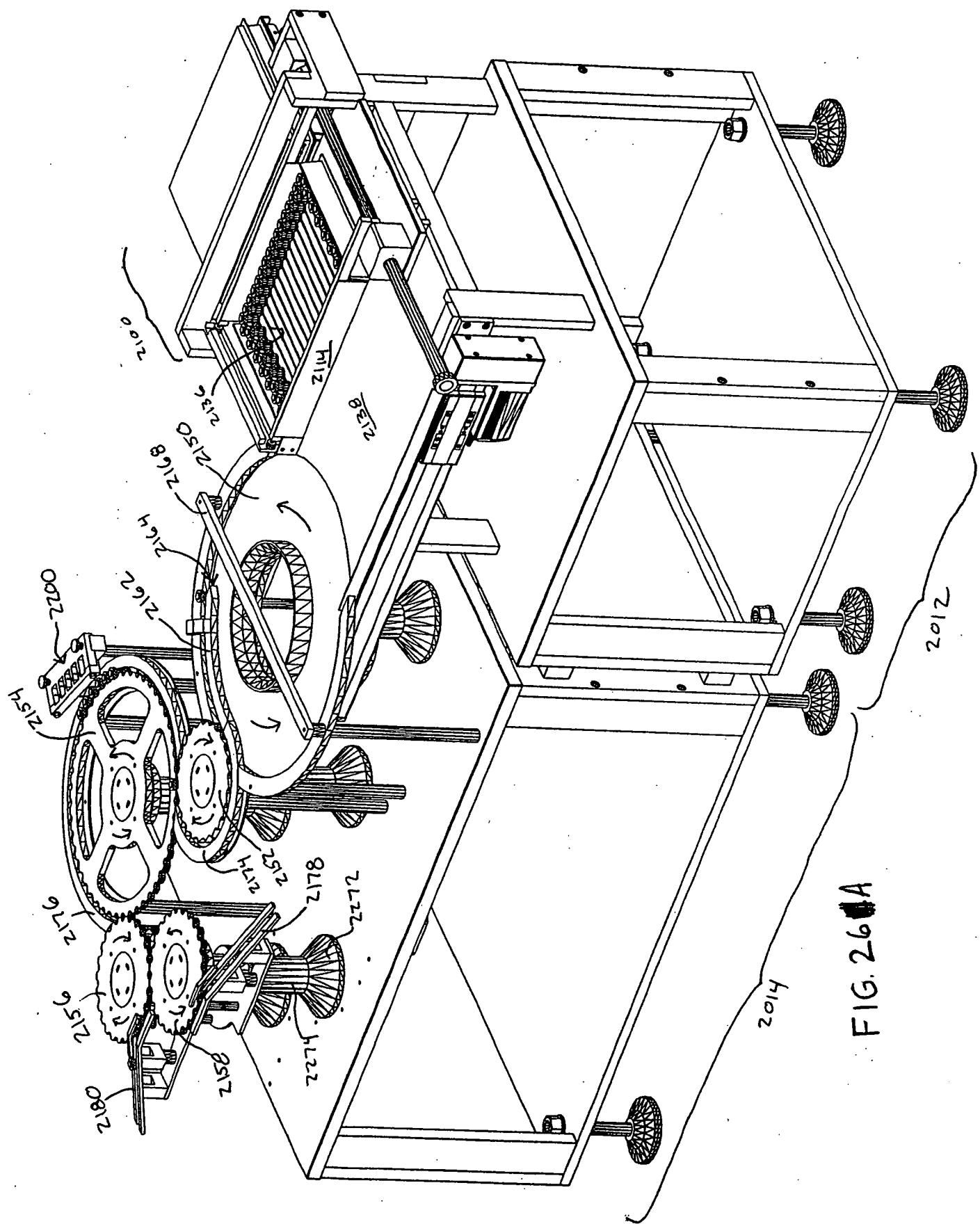


FIG. 26A

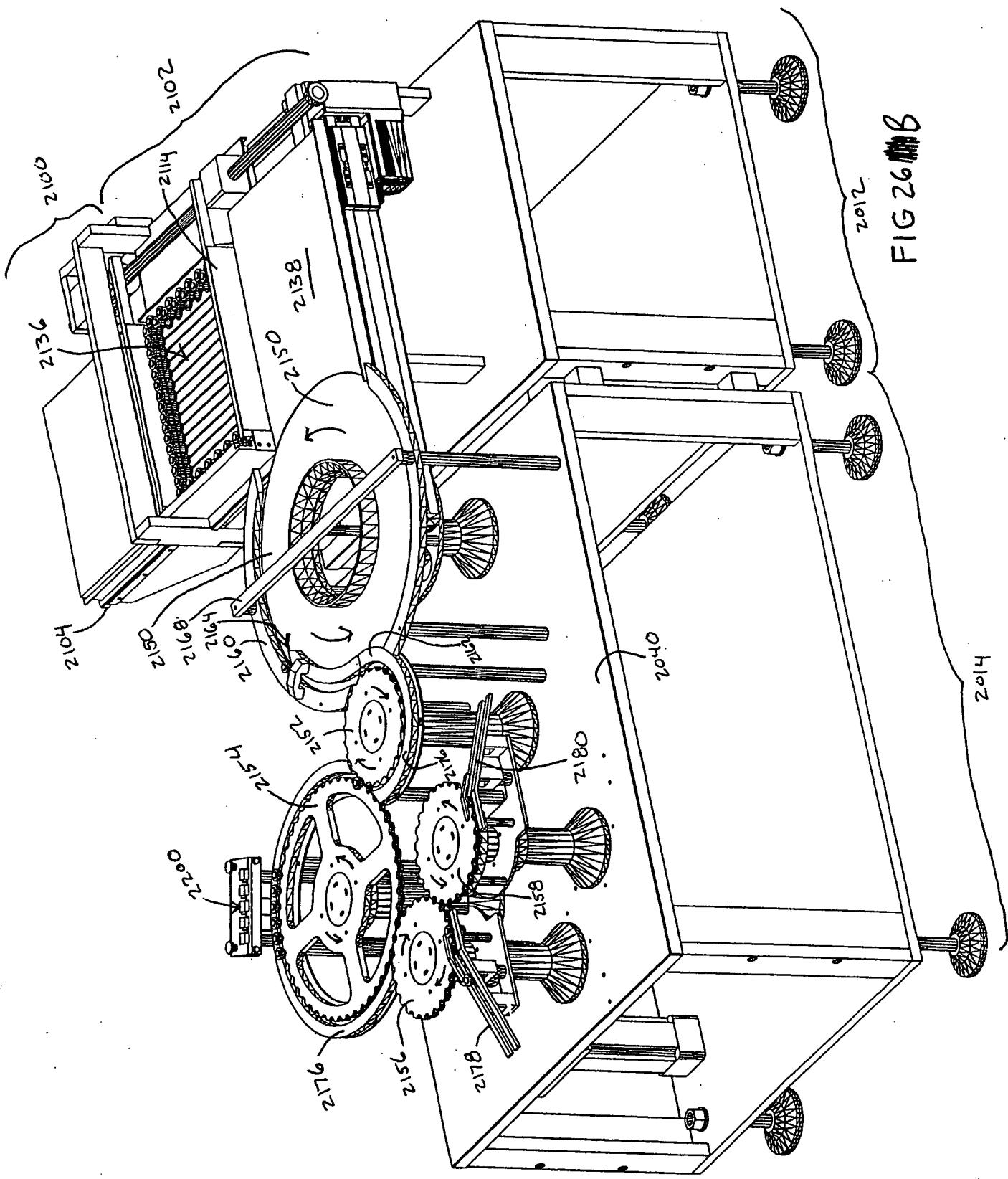
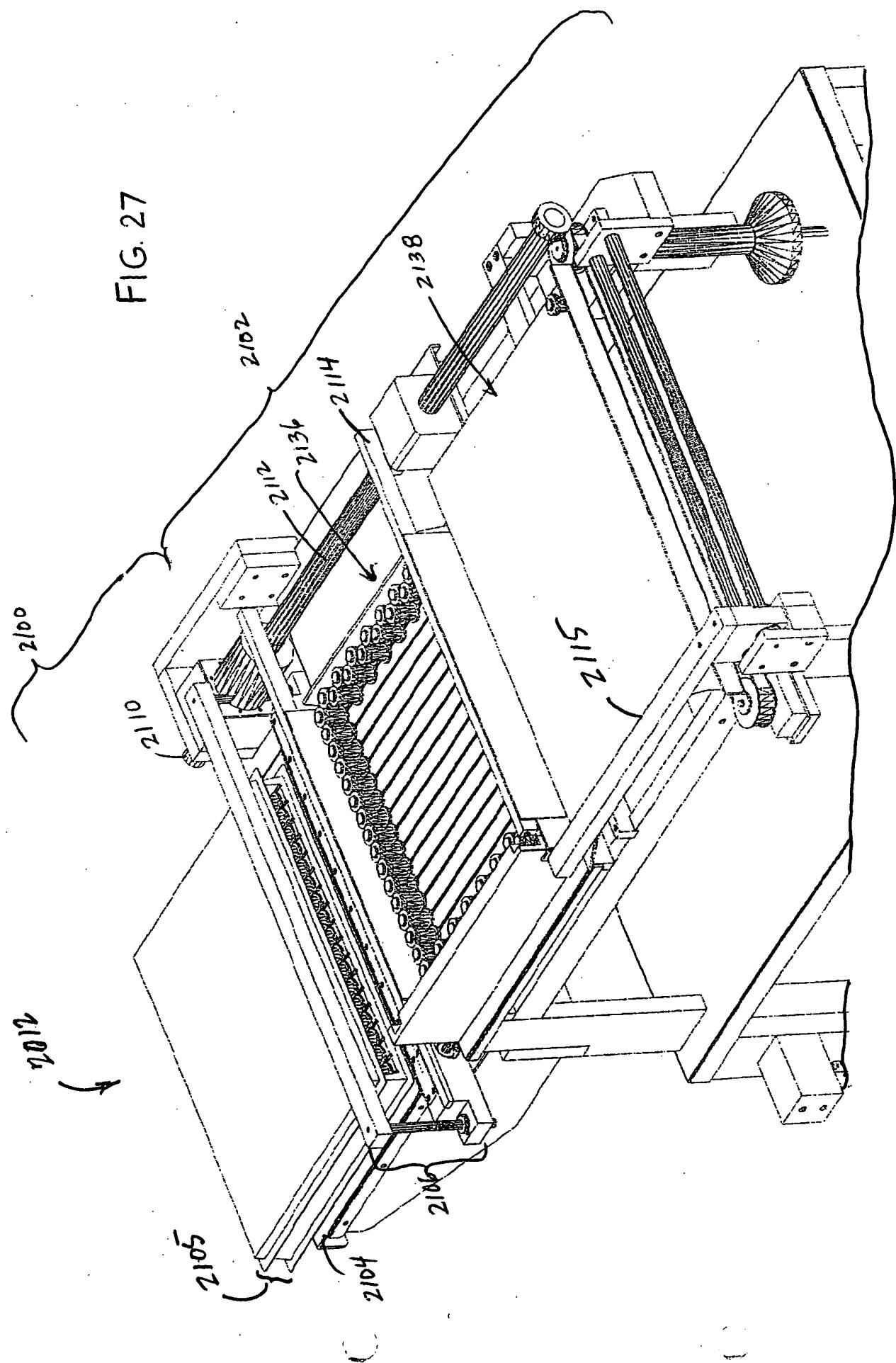


FIG 26 B

FIG. 27



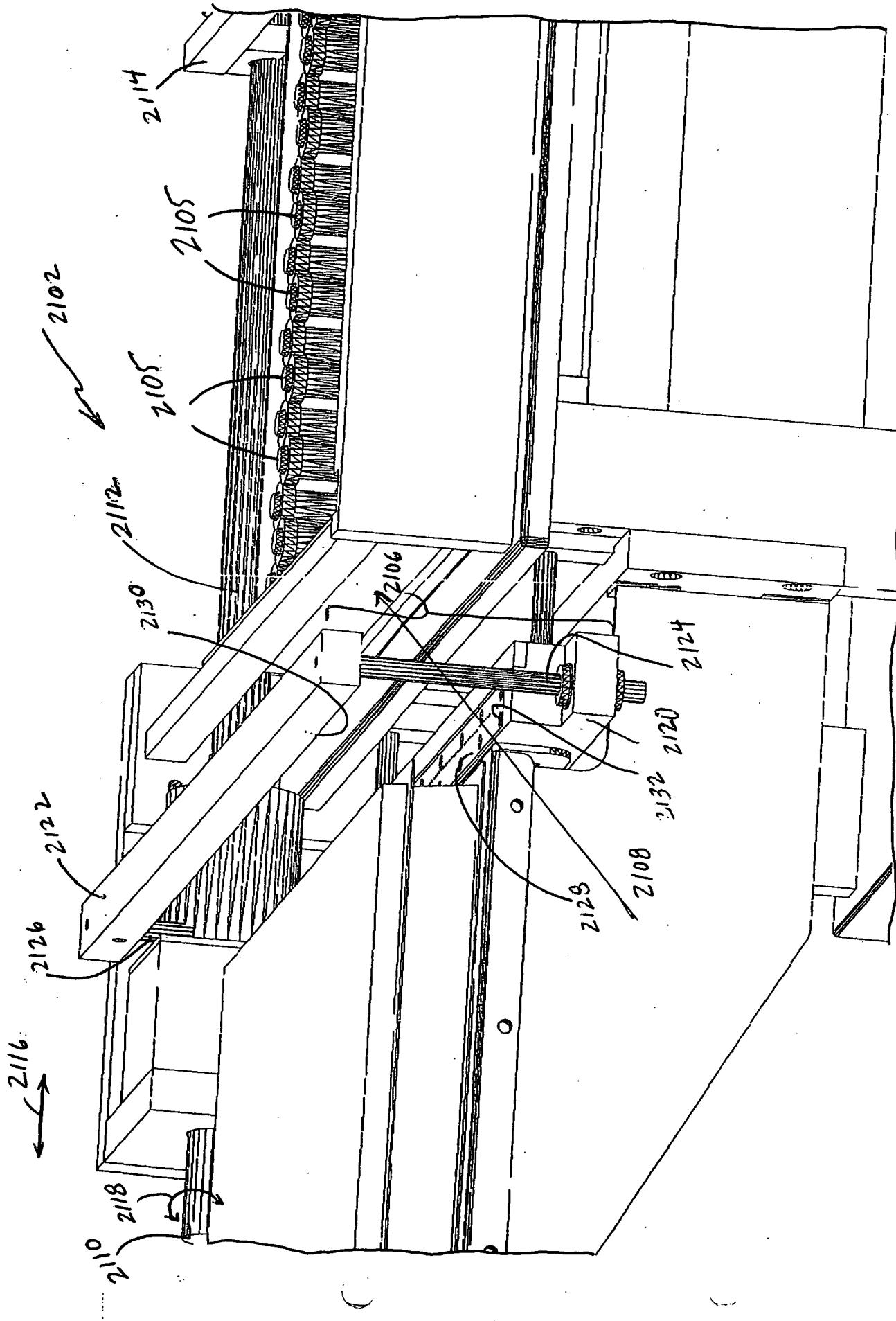


FIG. 28

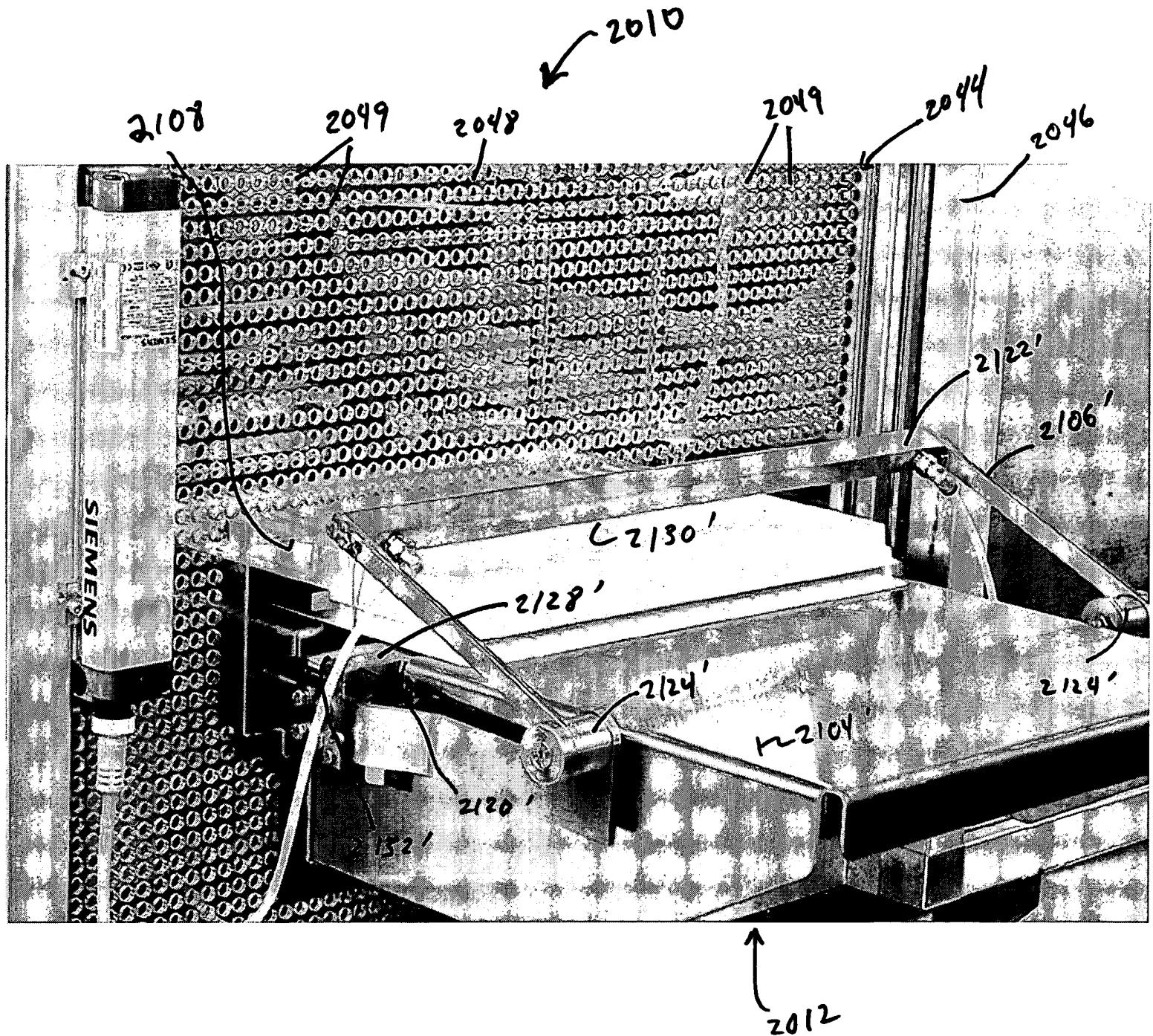
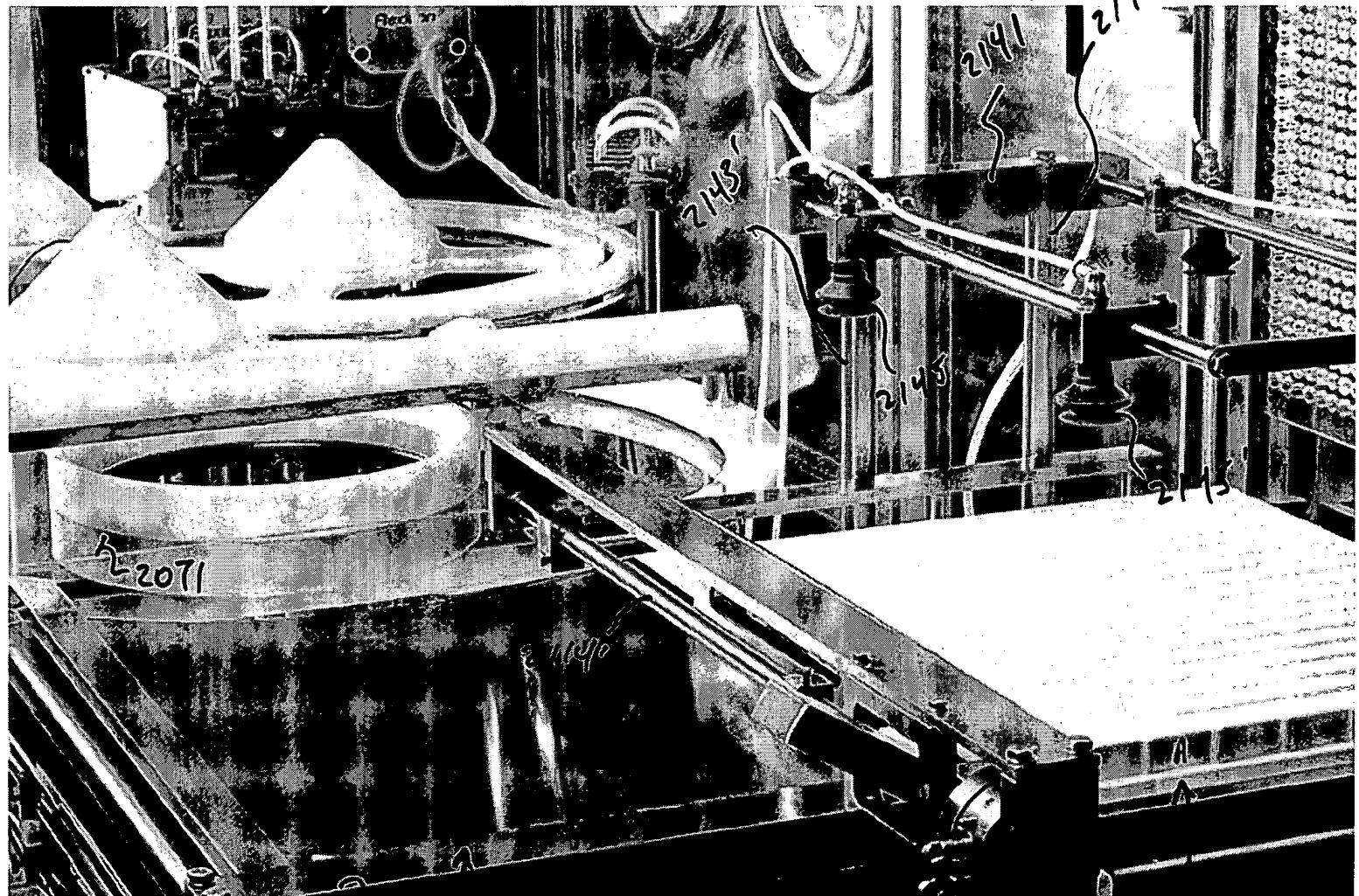


FIG. 28A



2115'  
2138'  
2071  
2143'  
2141'  
2145'  
2136'

FIG. 28 B

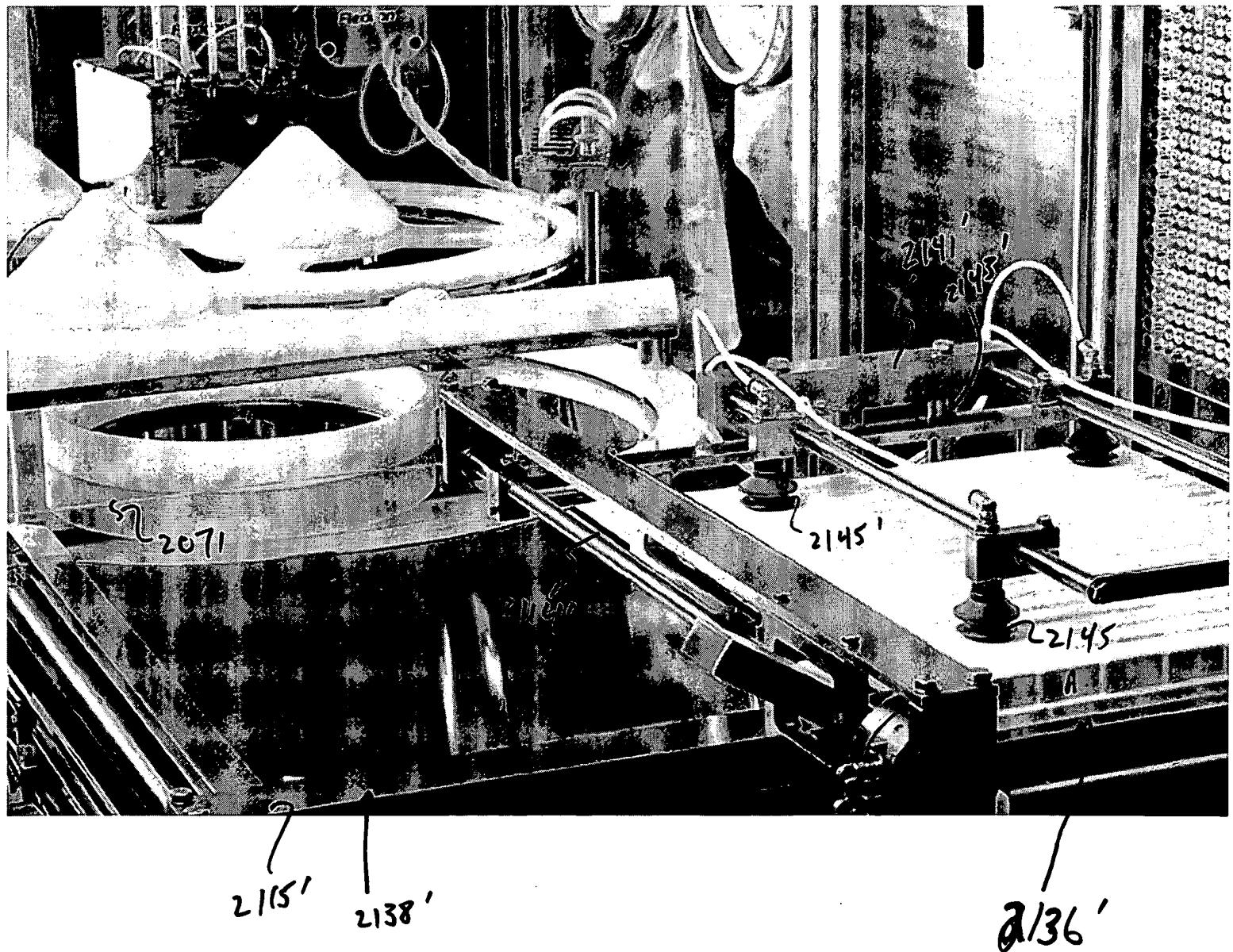


FIG. 28C

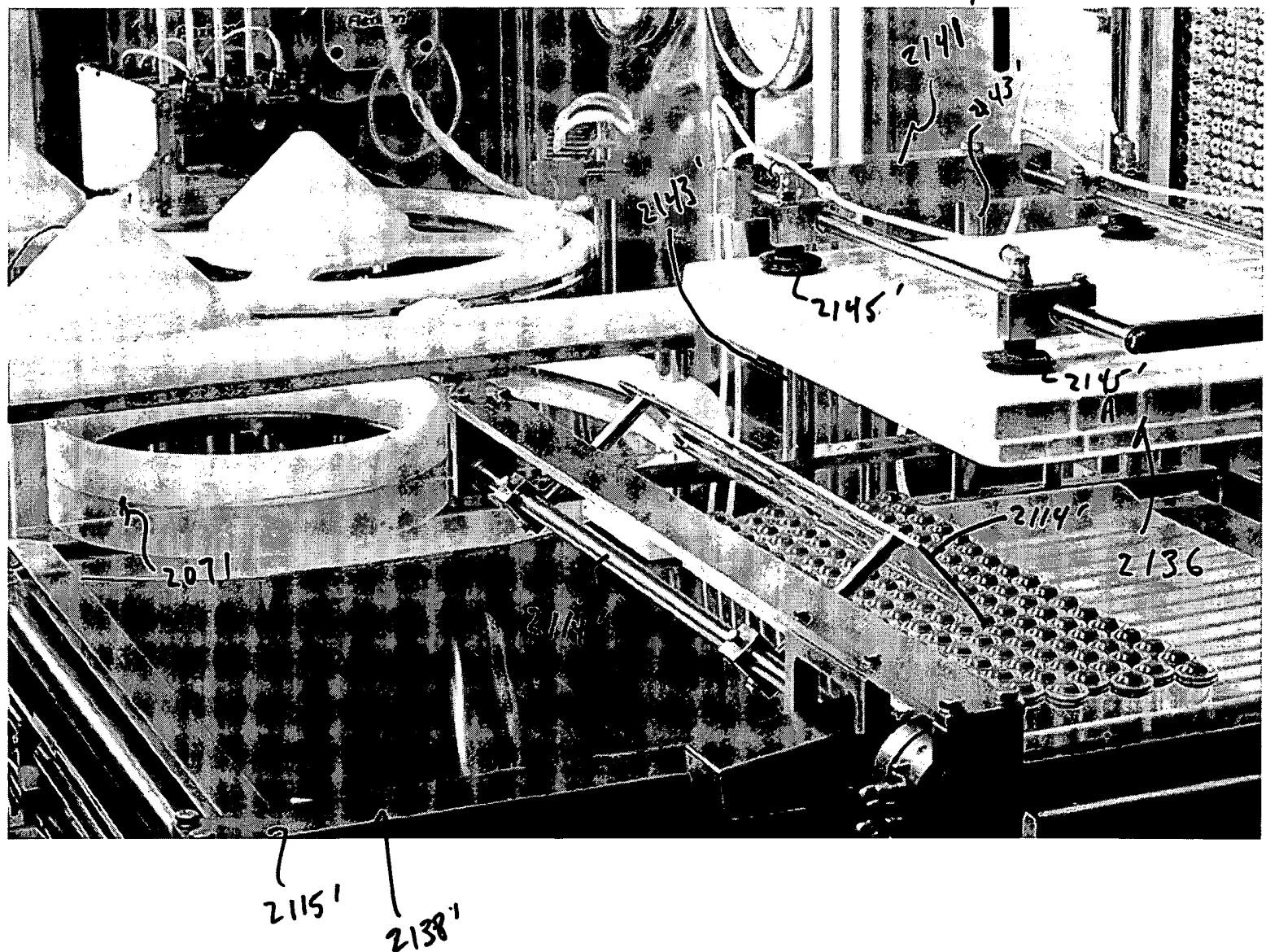


FIG. 28D

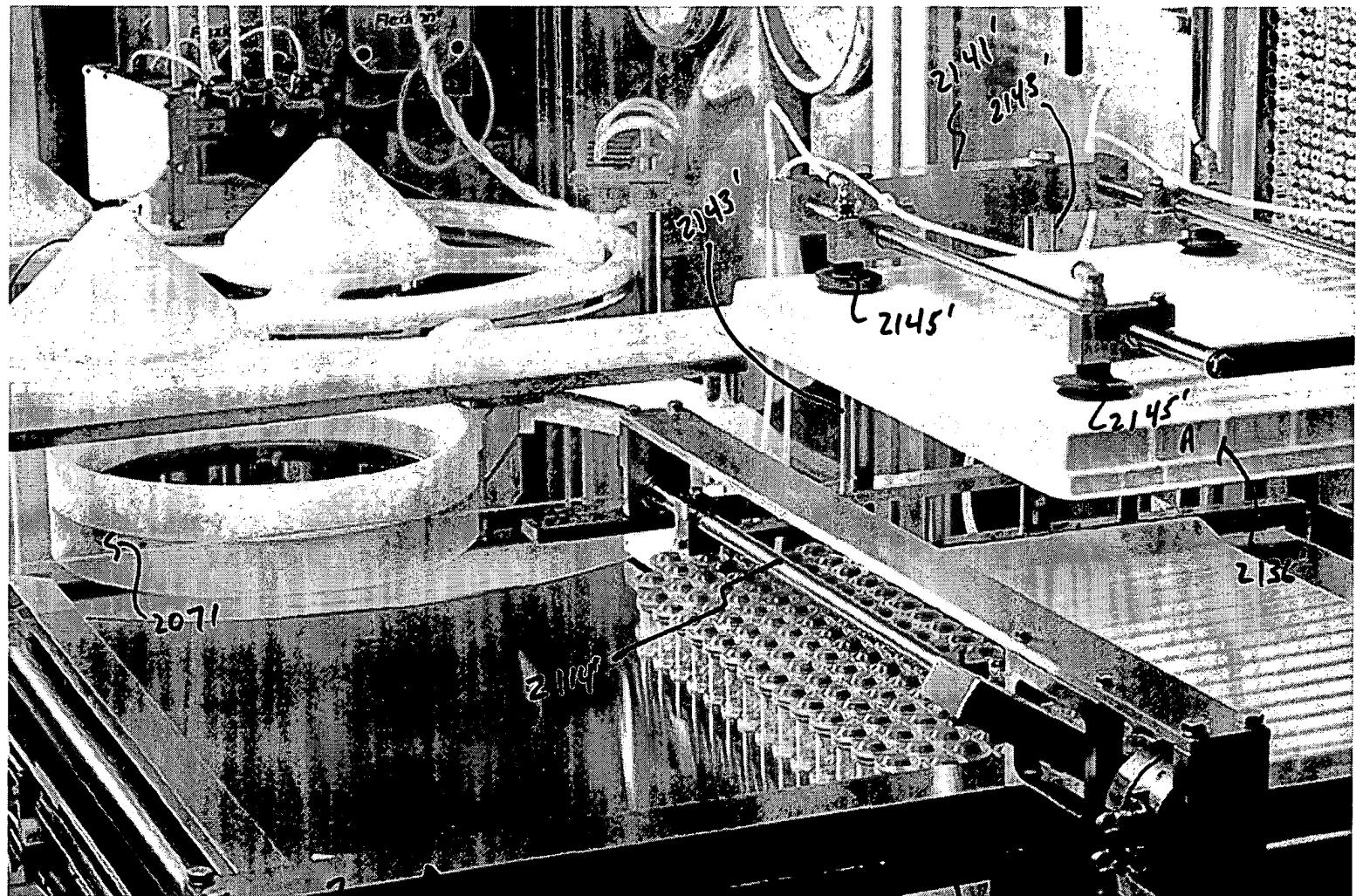


FIG. 28E

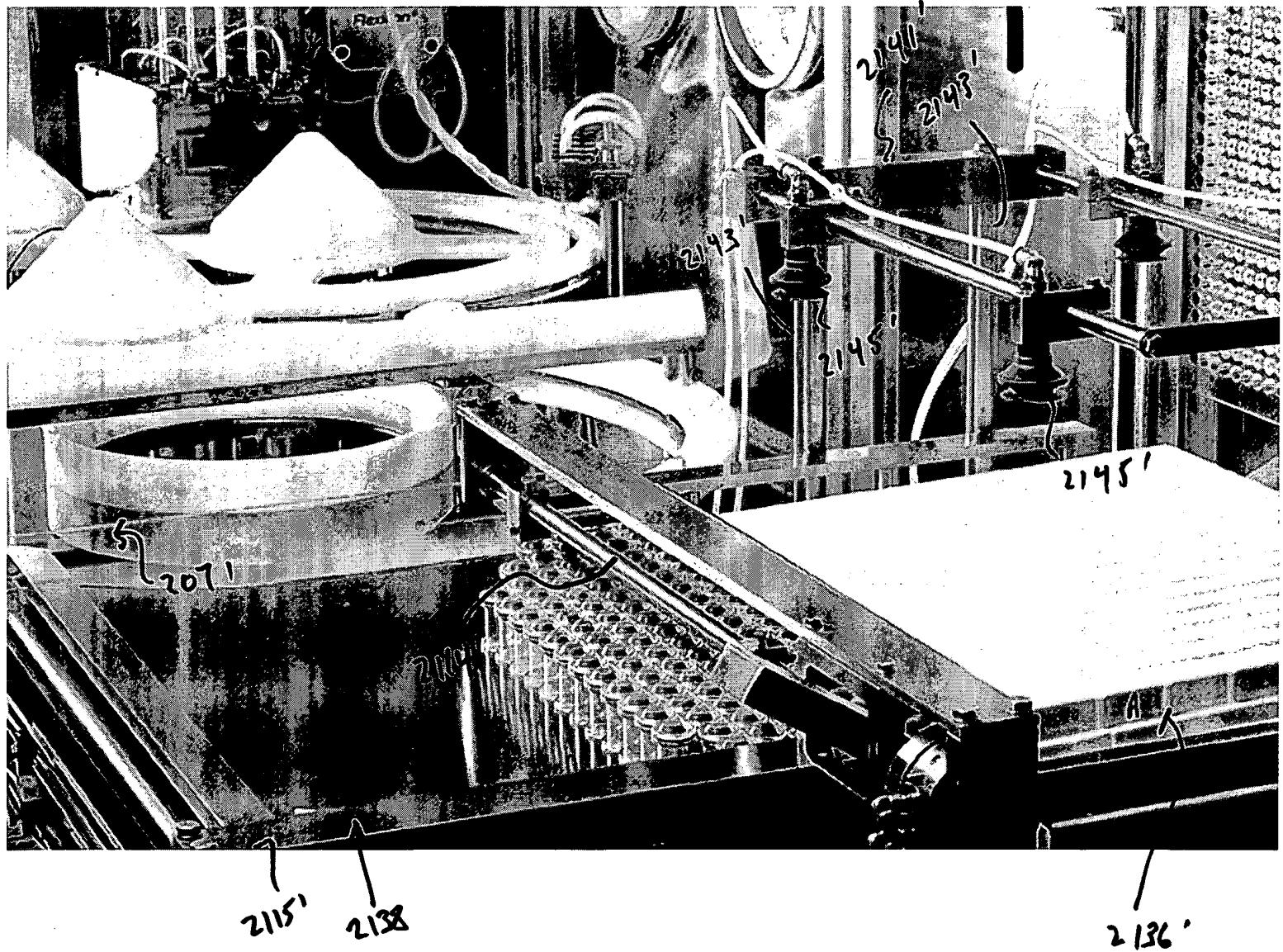


FIG. 28 F

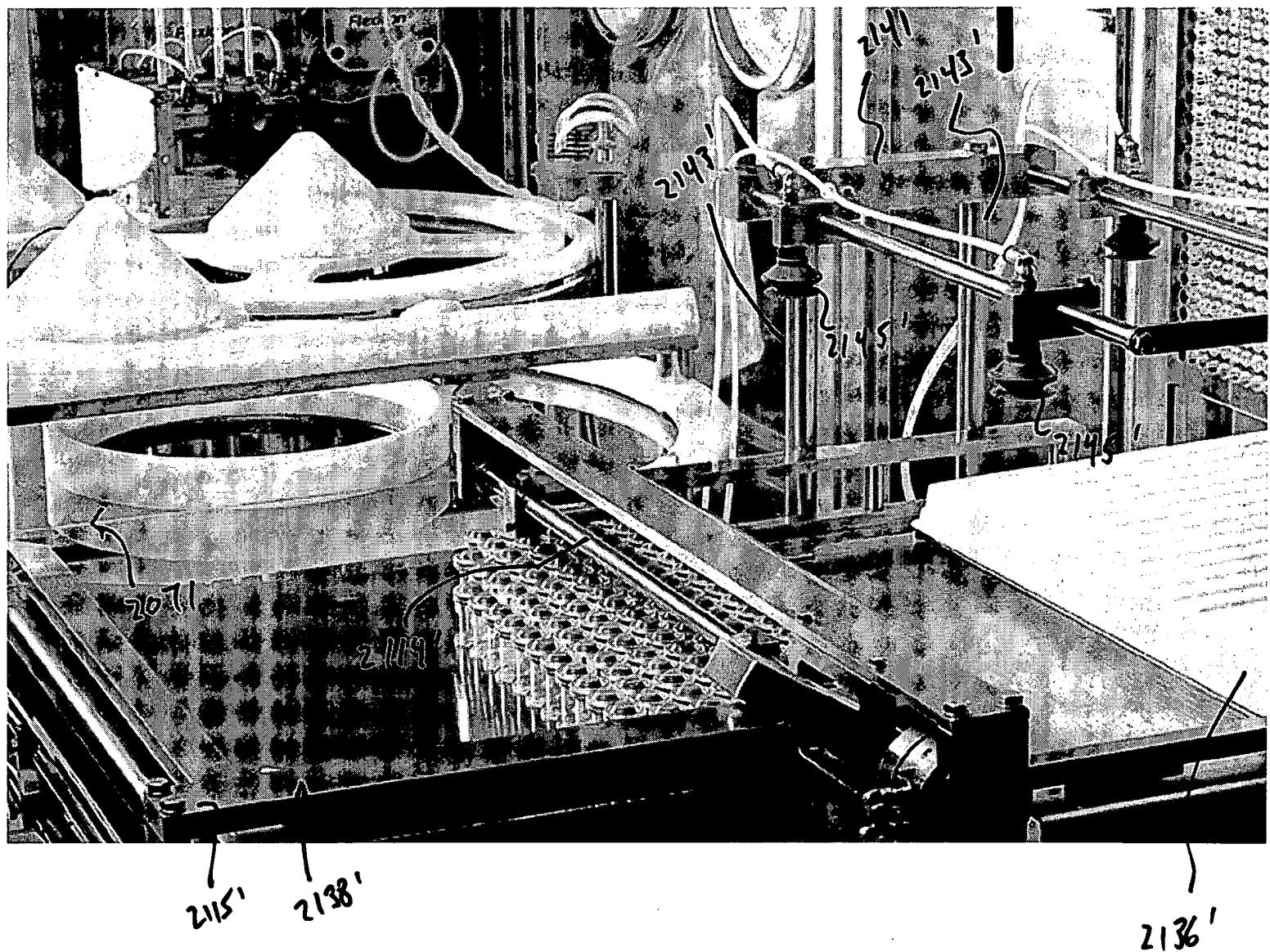


FIG. 28G

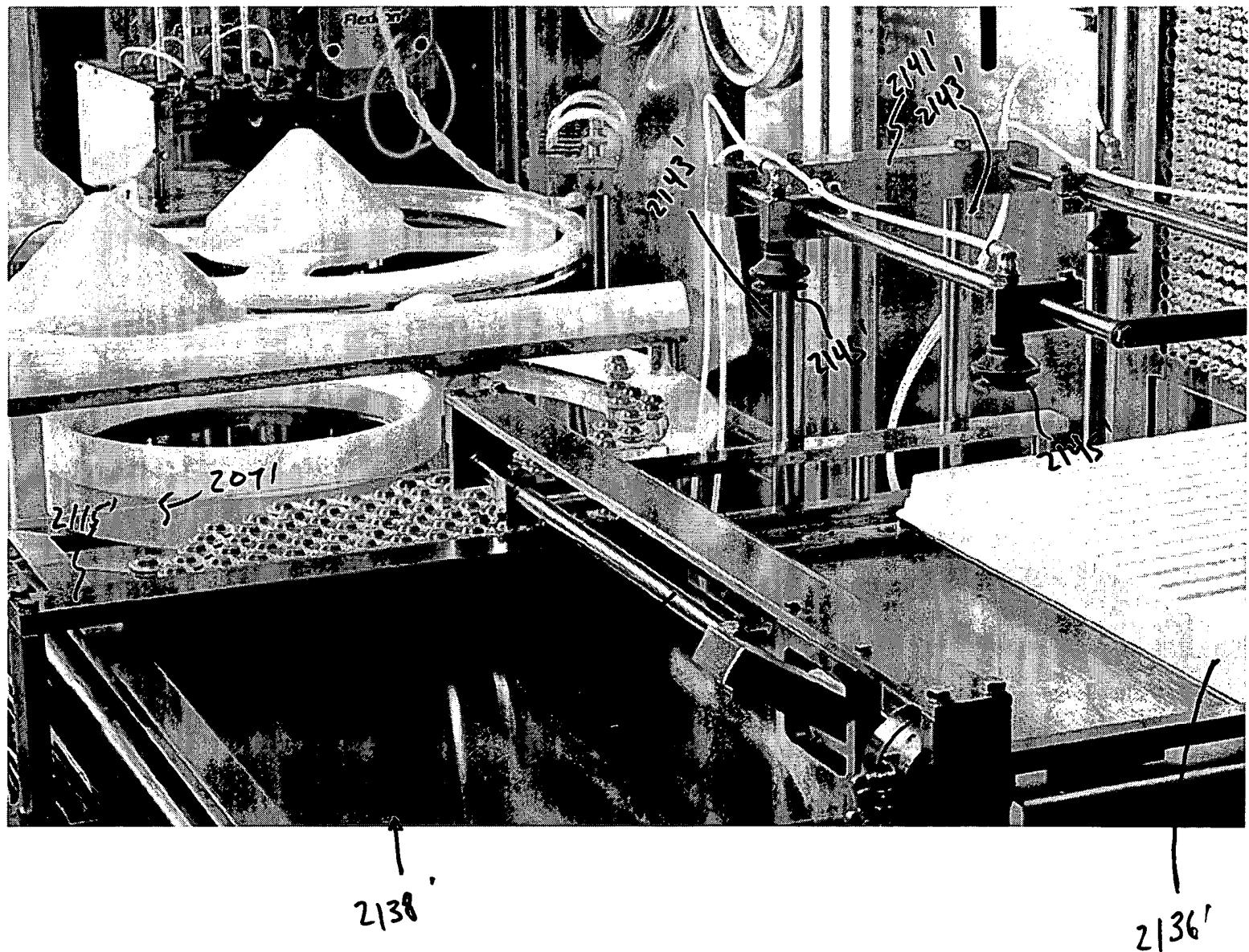
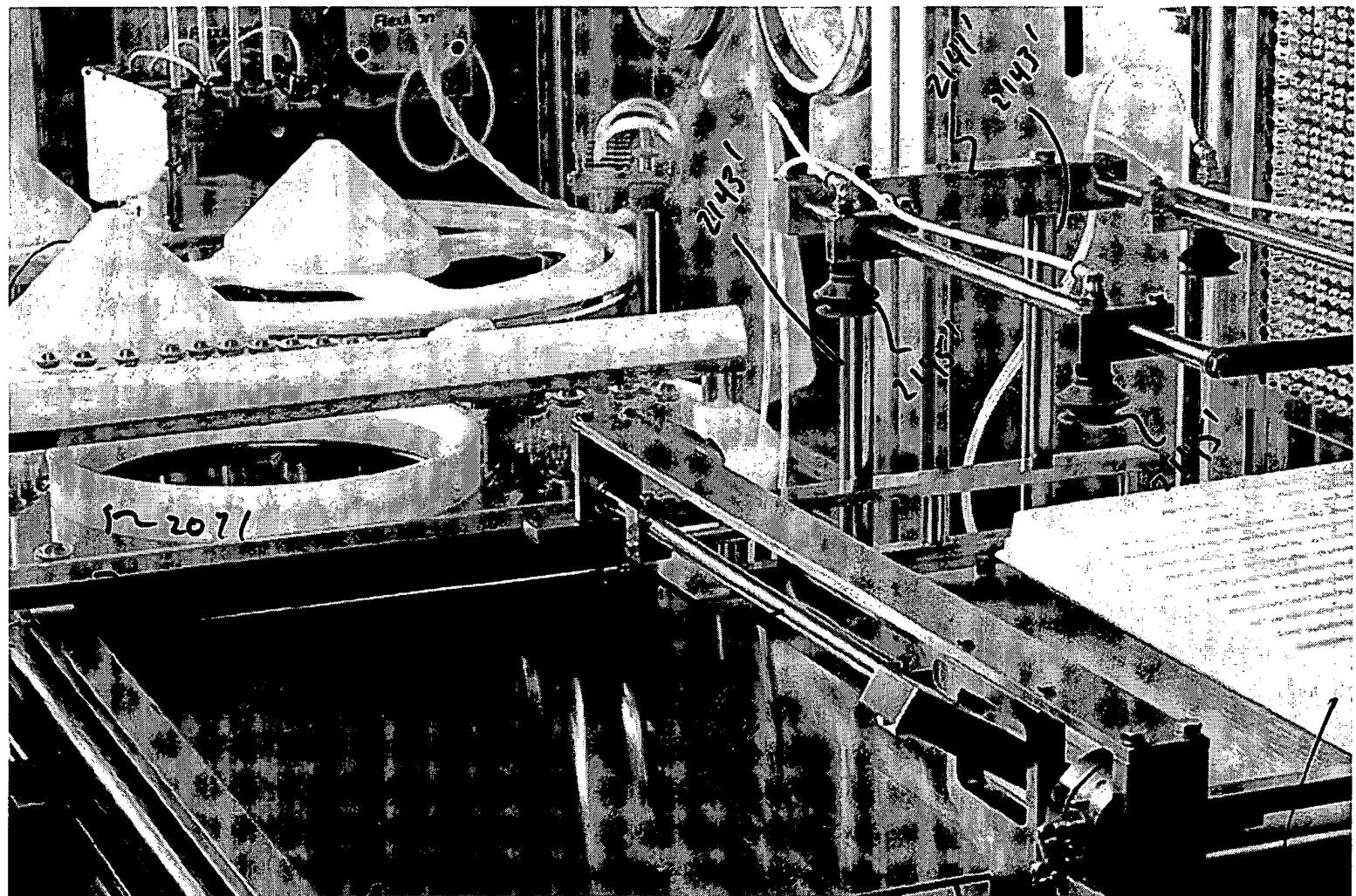


FIG. 28 H



2138'

2136'

FIG. 28 I

FIG. 29

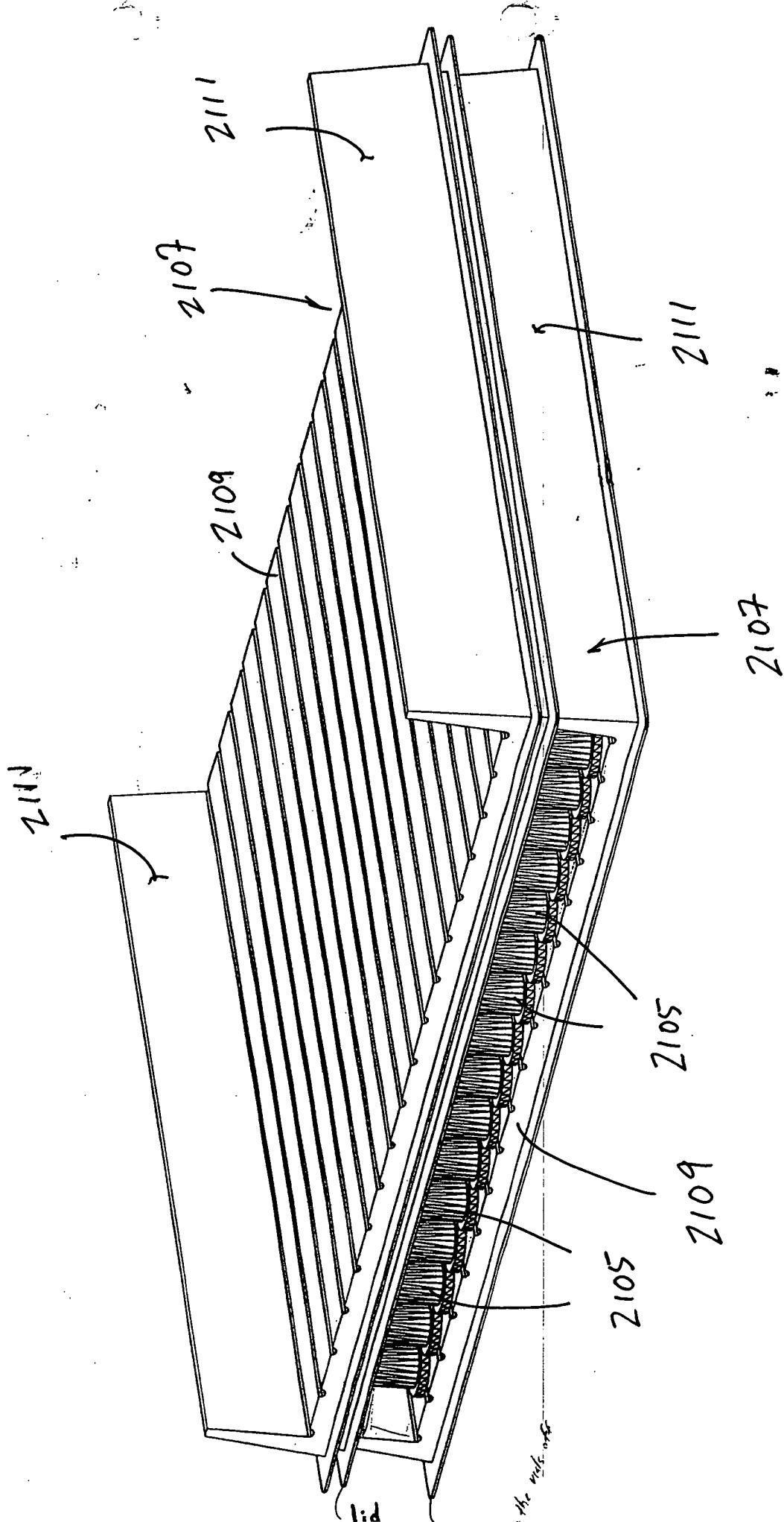
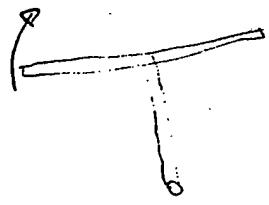
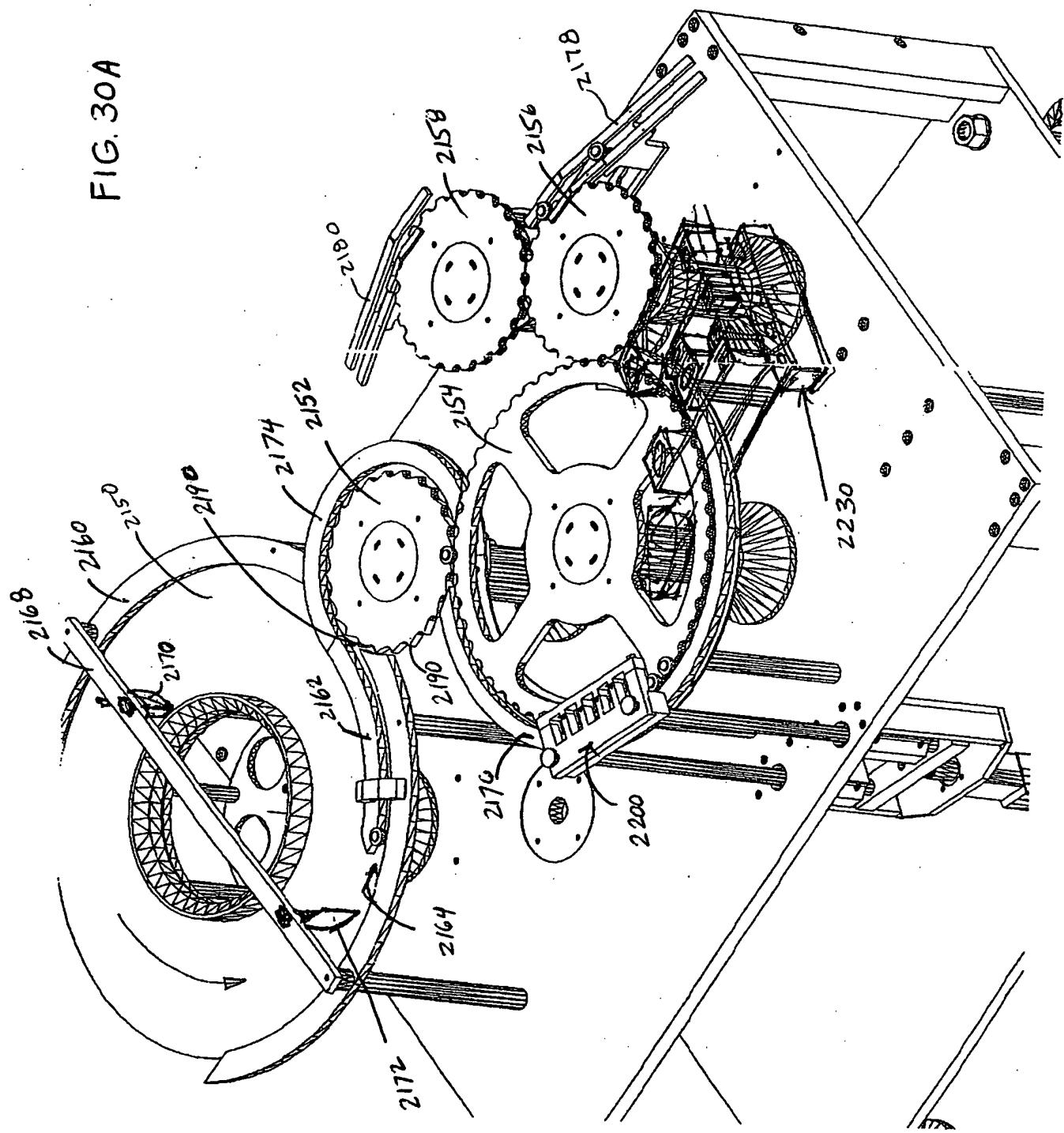
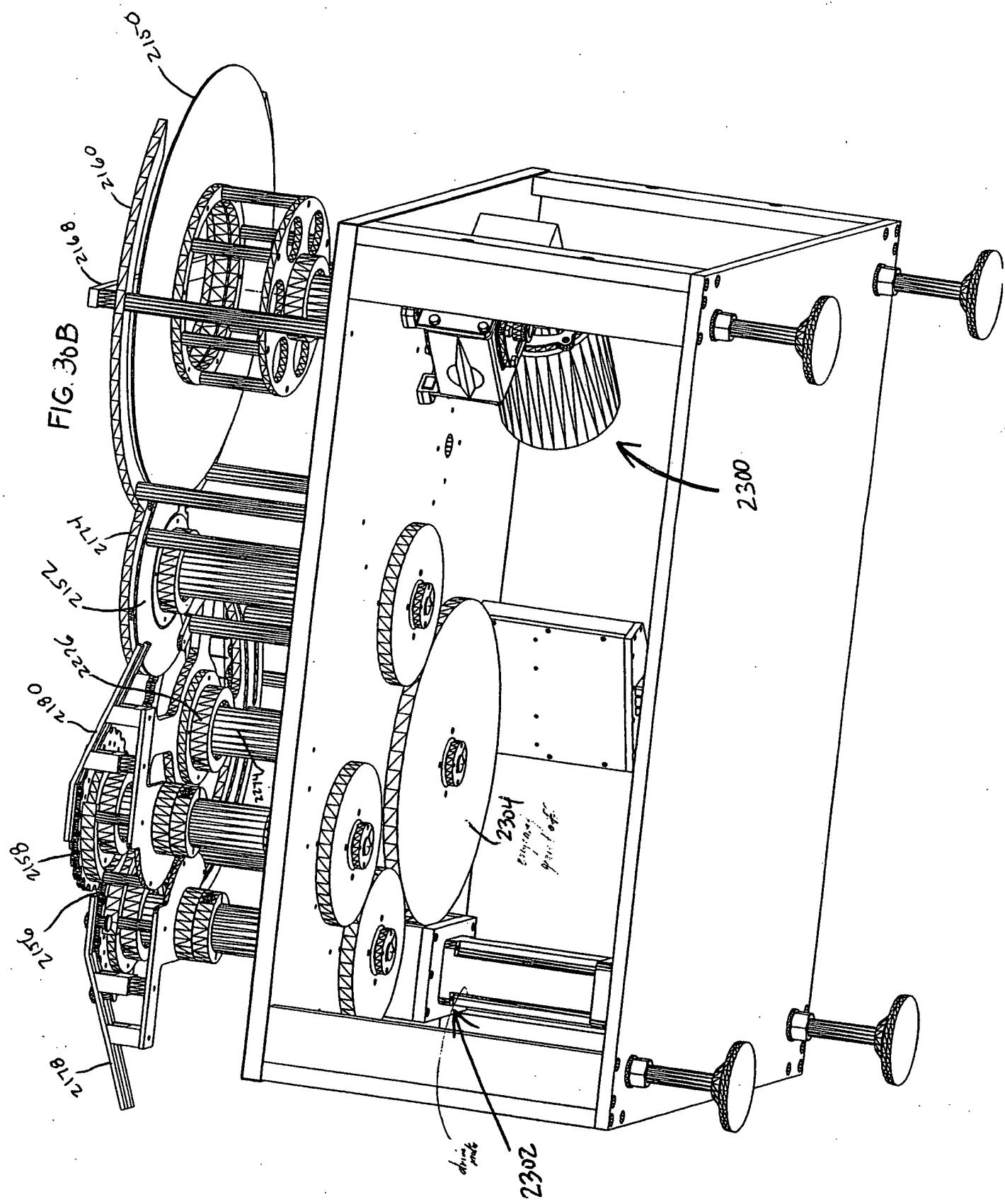


FIG. 30A





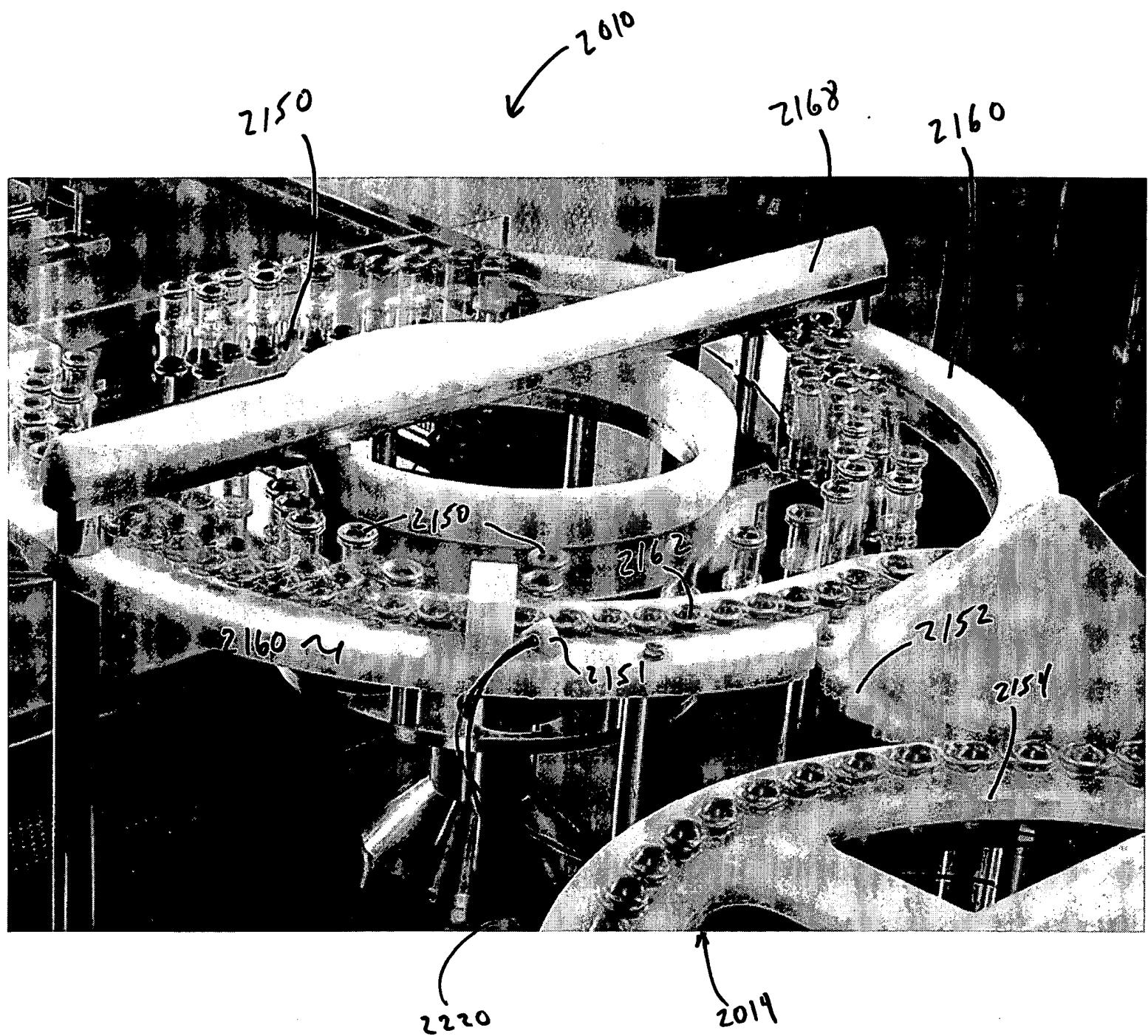


FIG. 30C

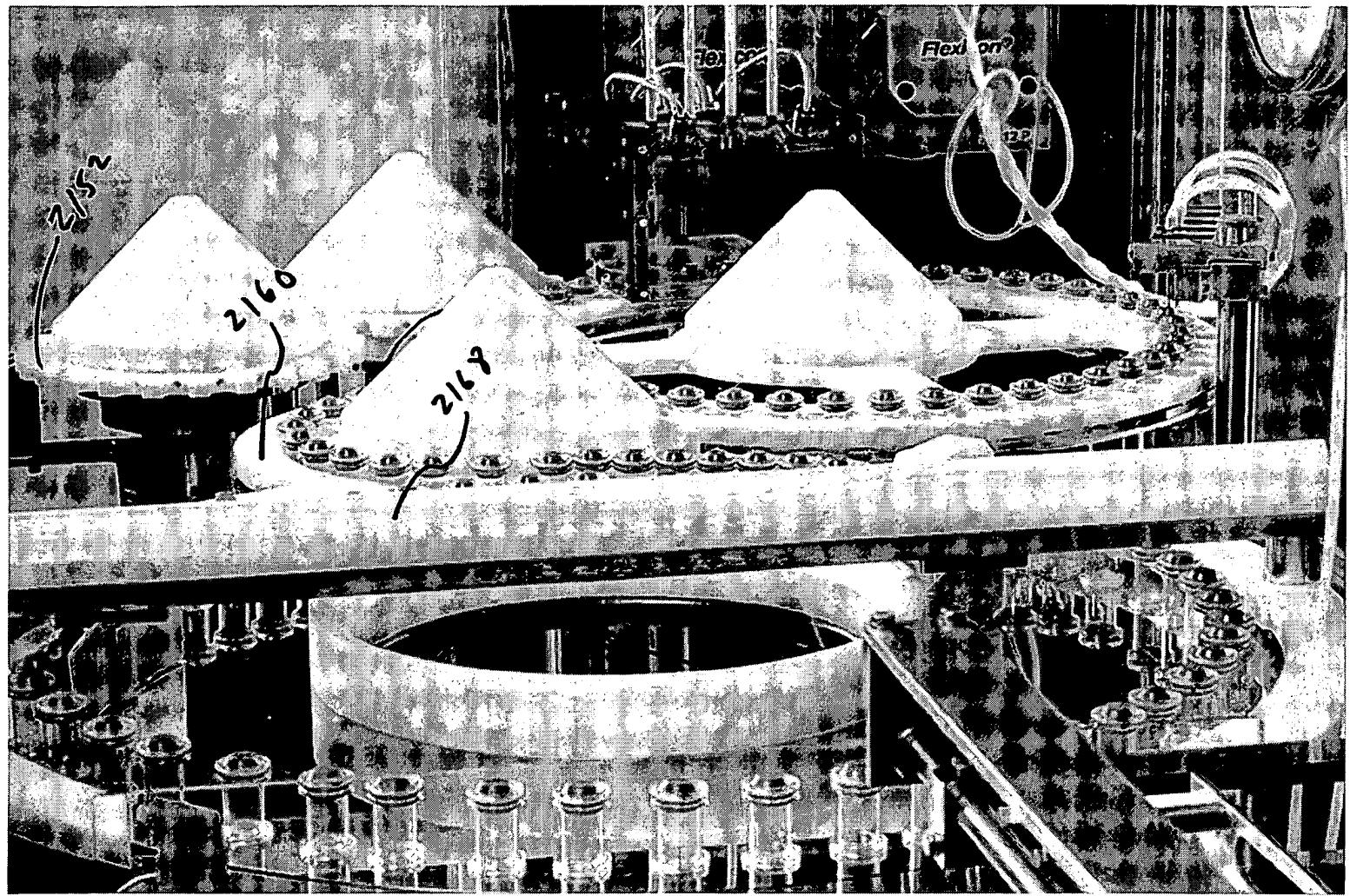


FIG. 30 D

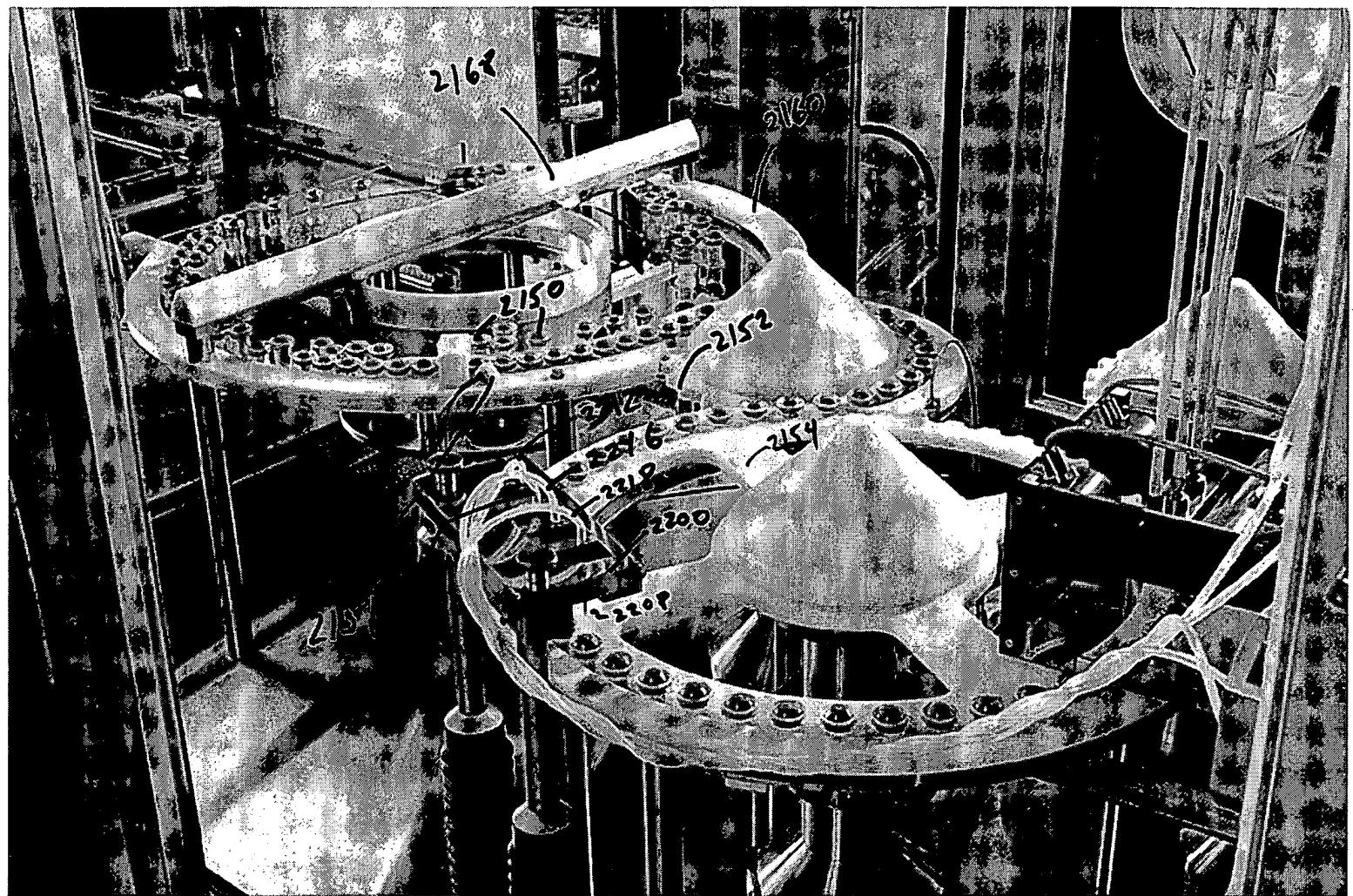


FIG. 30E

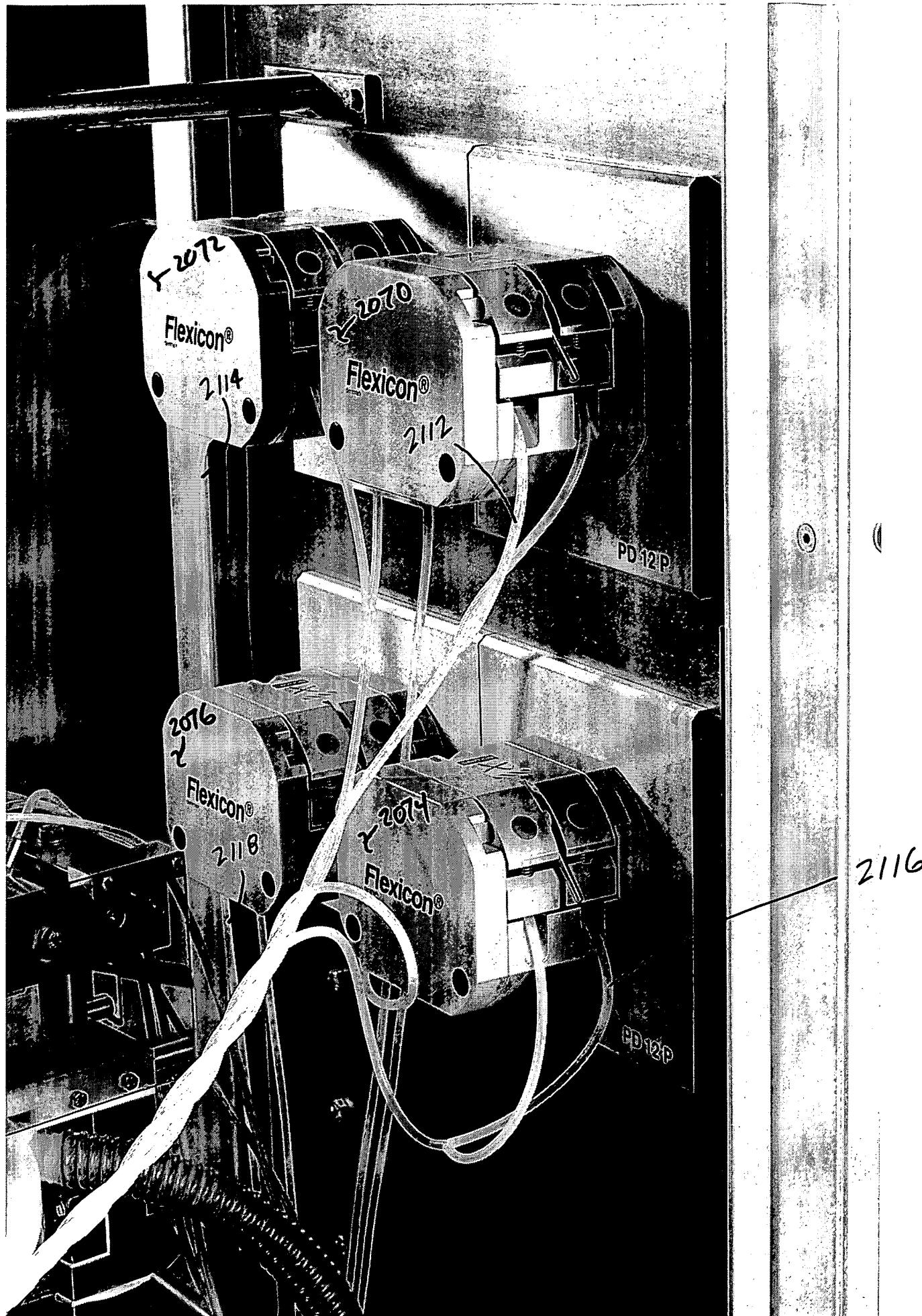


FIG. 30F

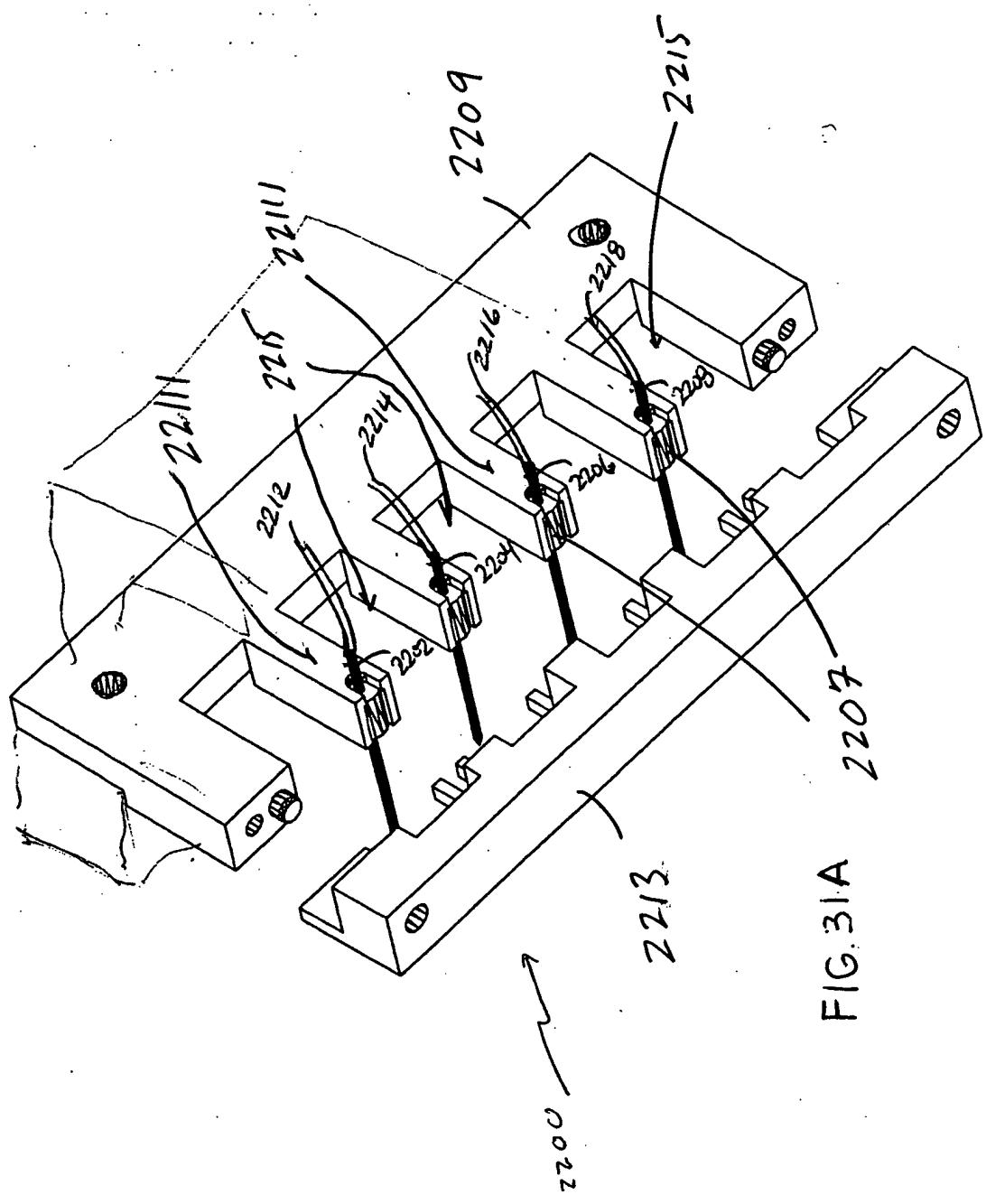


FIG. 31A

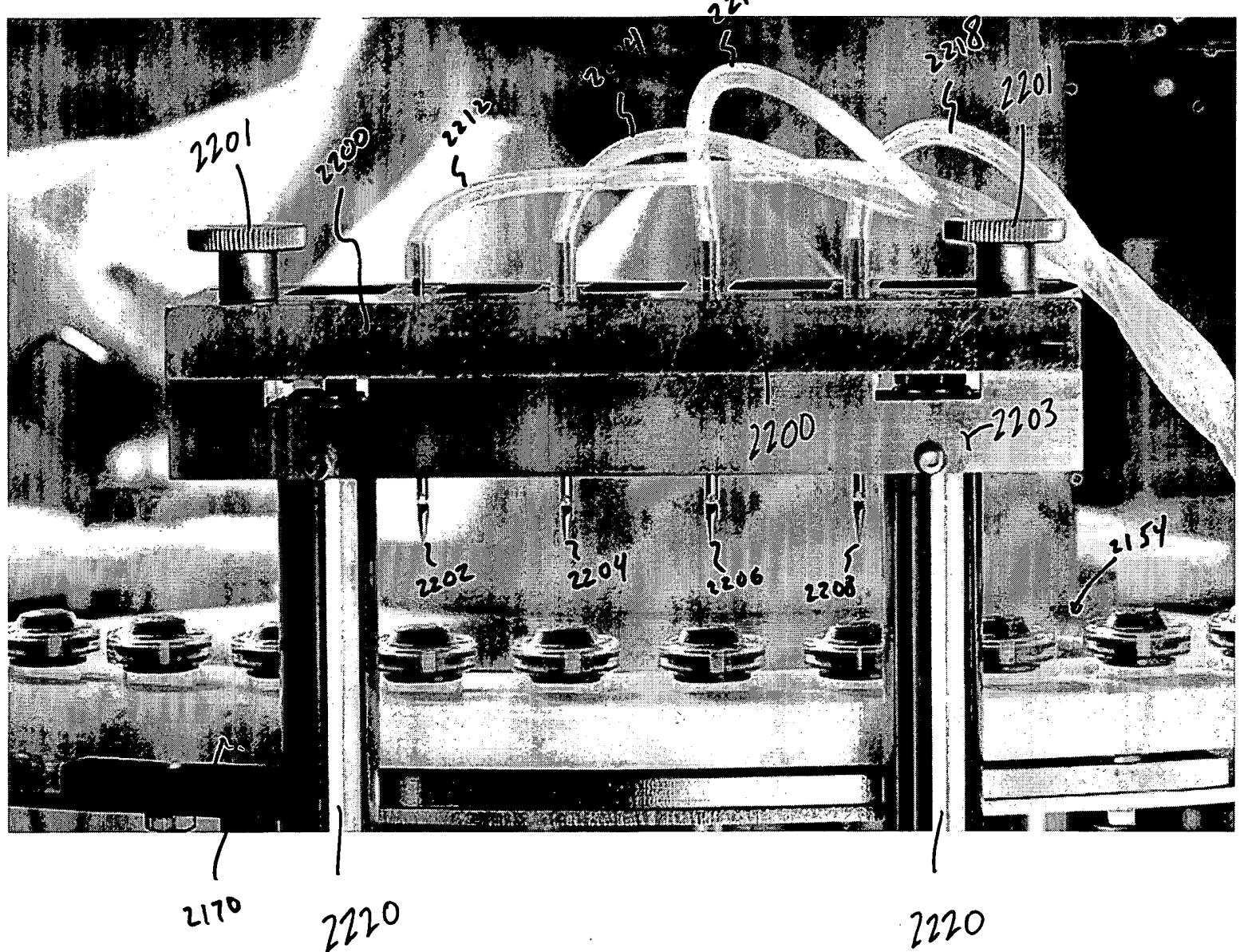


FIG. 31B

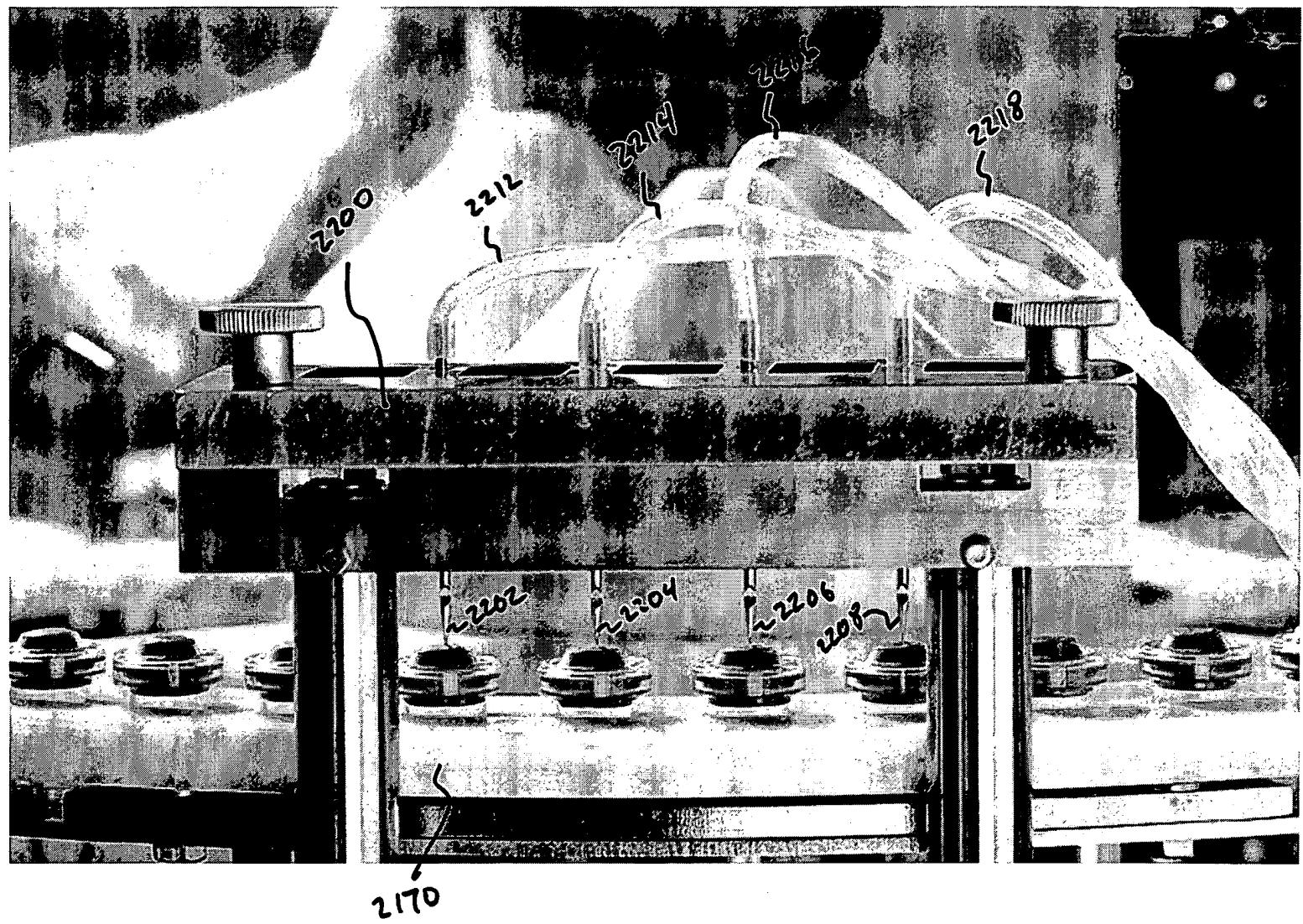


FIG. 31C



FIG. 31D

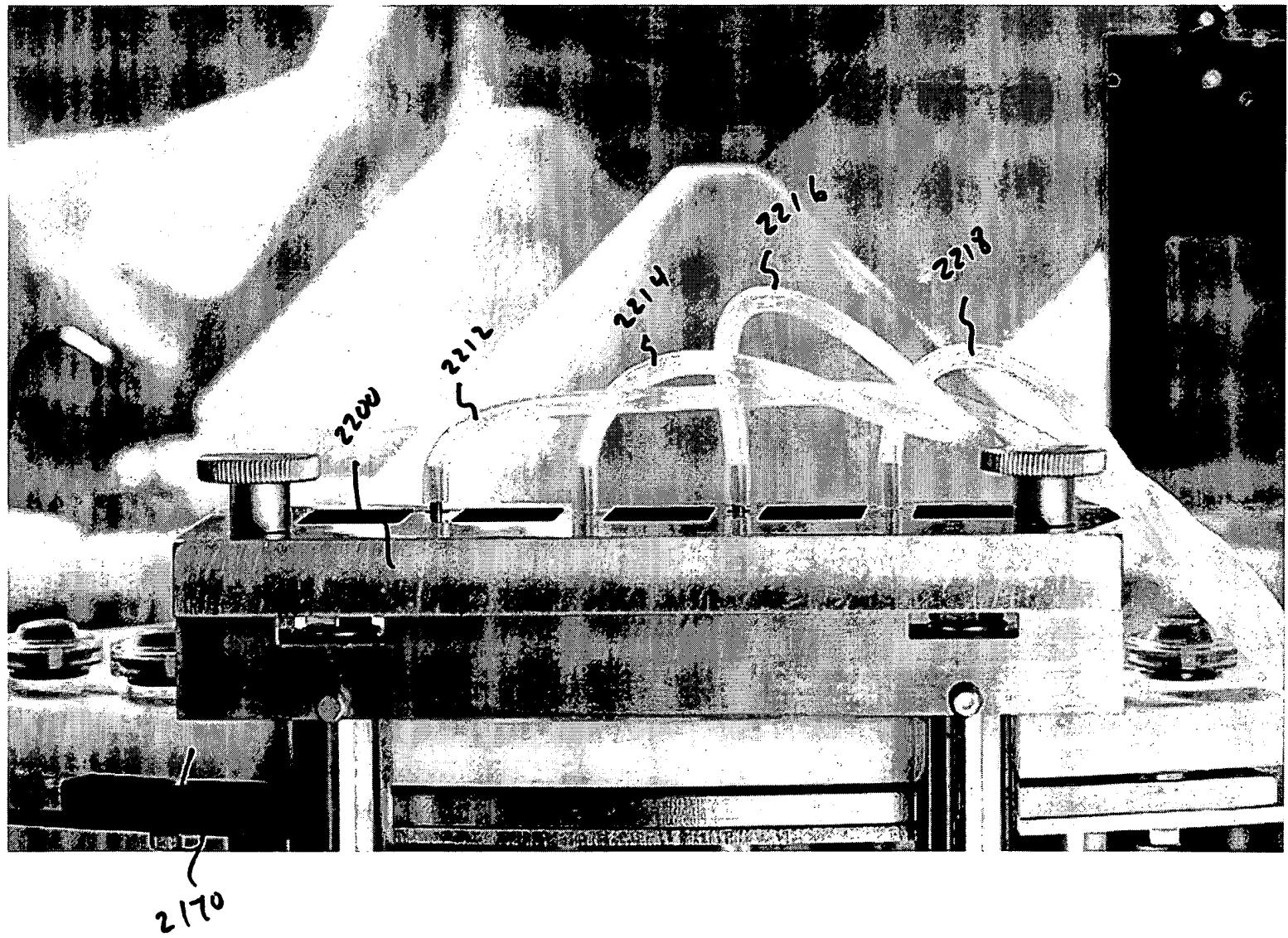


FIG. 31E

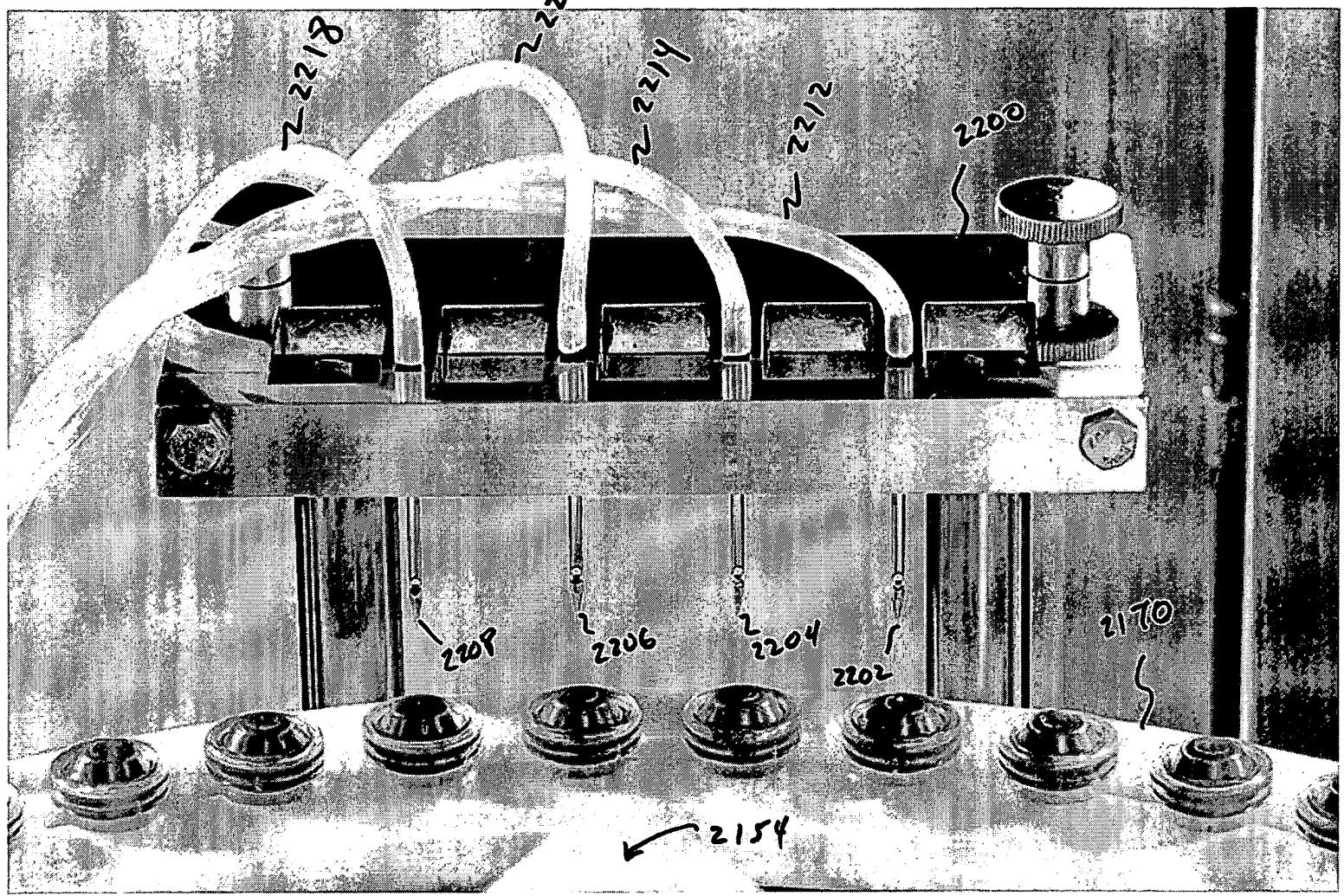


FIG. 31F

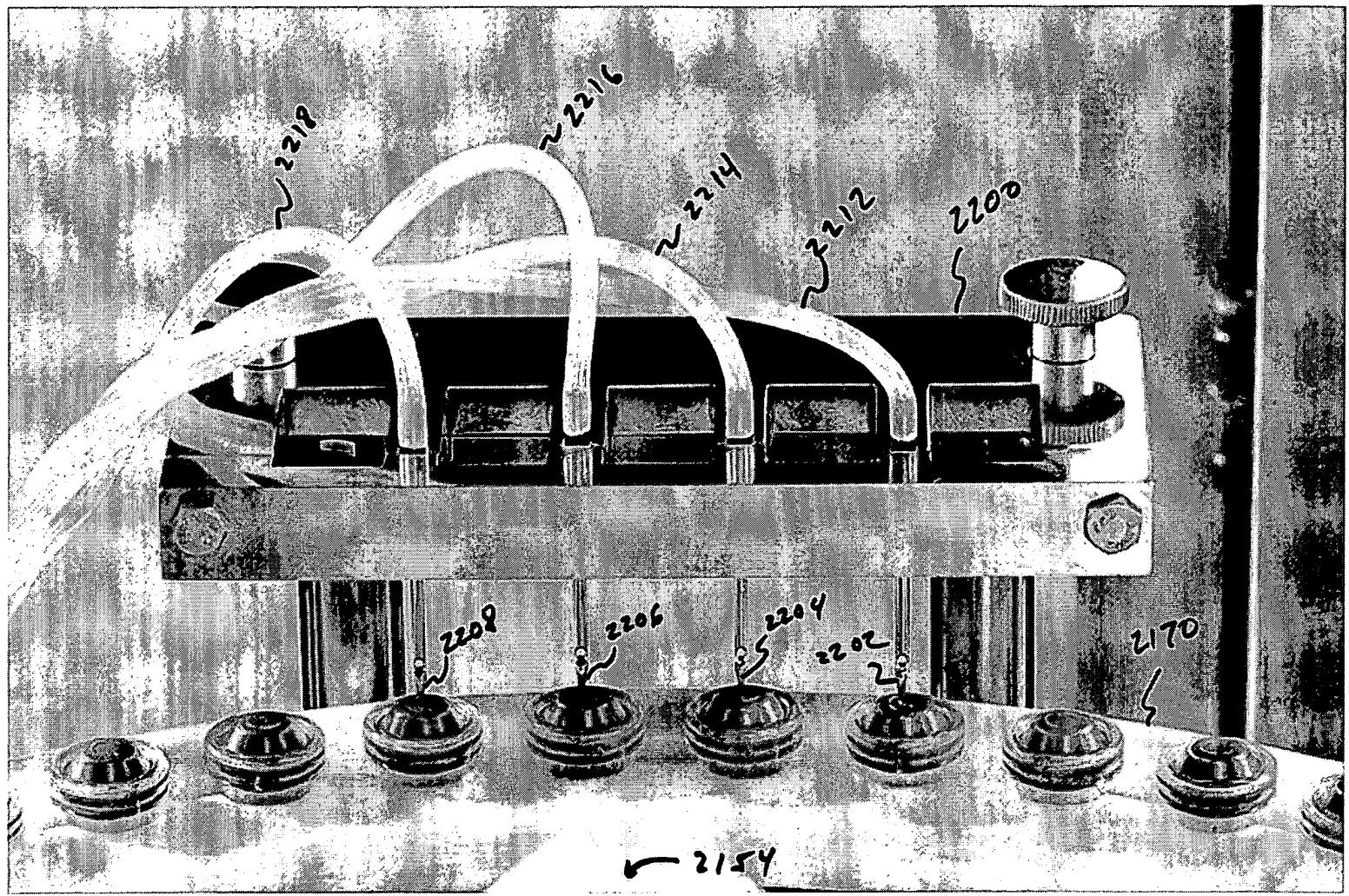


FIG. 319

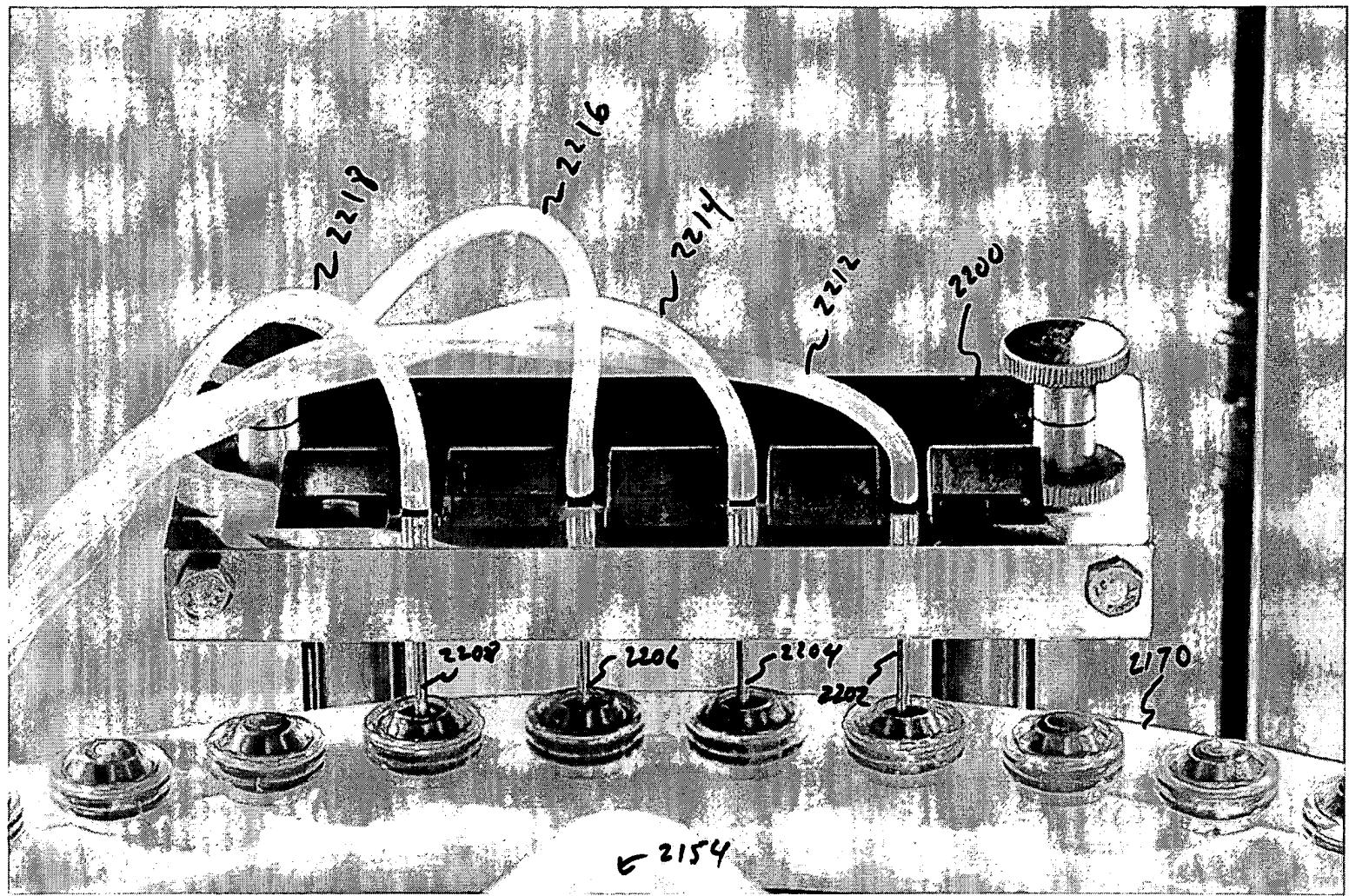
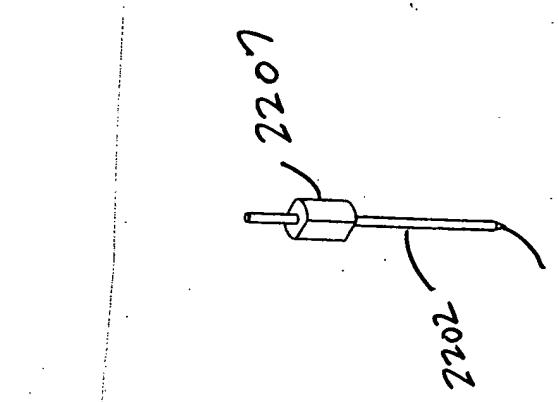


FIG. 31H



2203 FIG 32

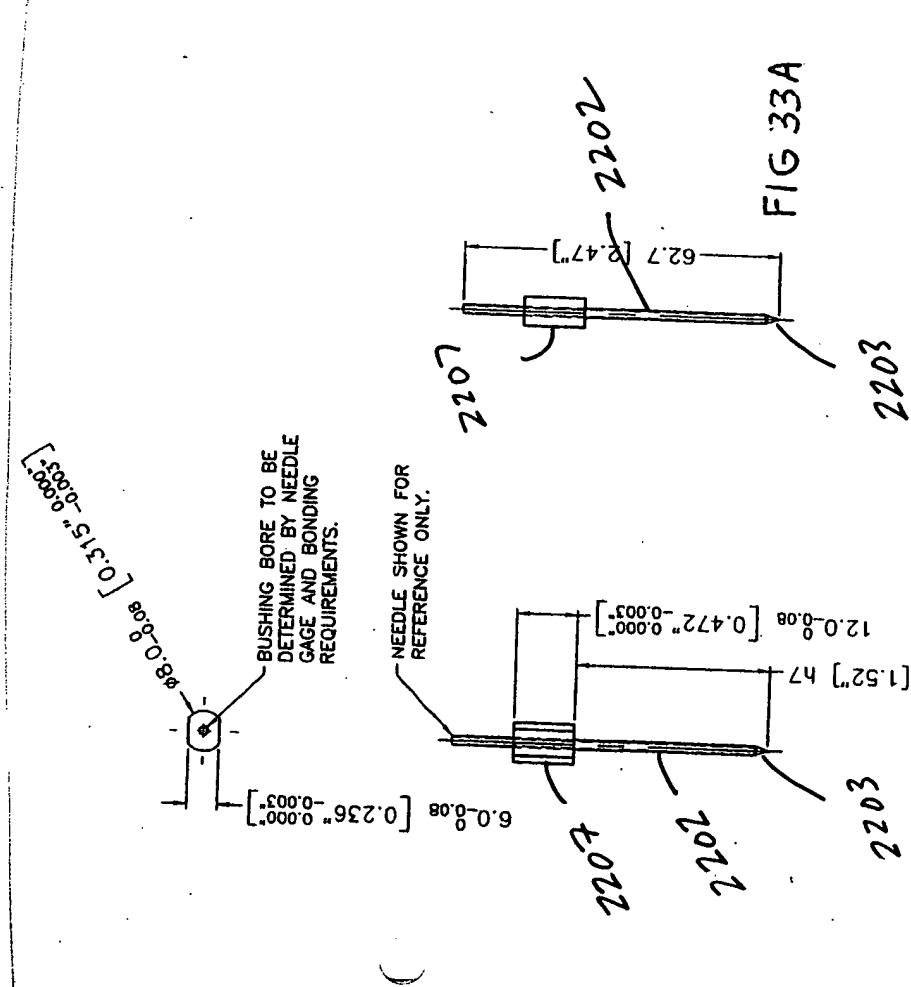


FIG 33A

2203

FIG 33B

FIG. 34

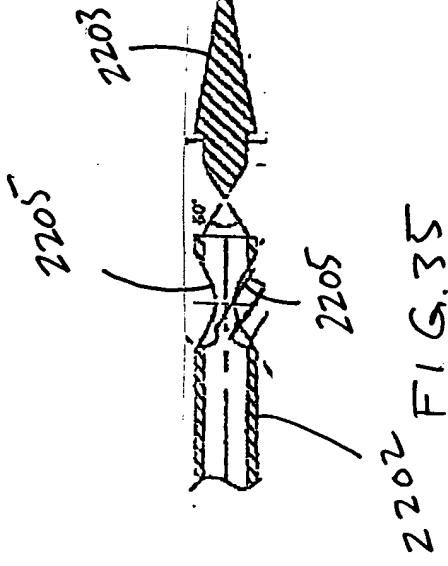
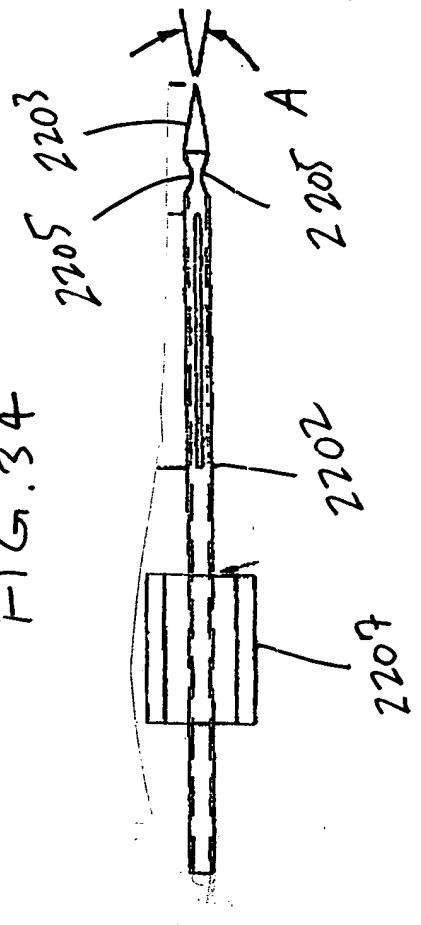
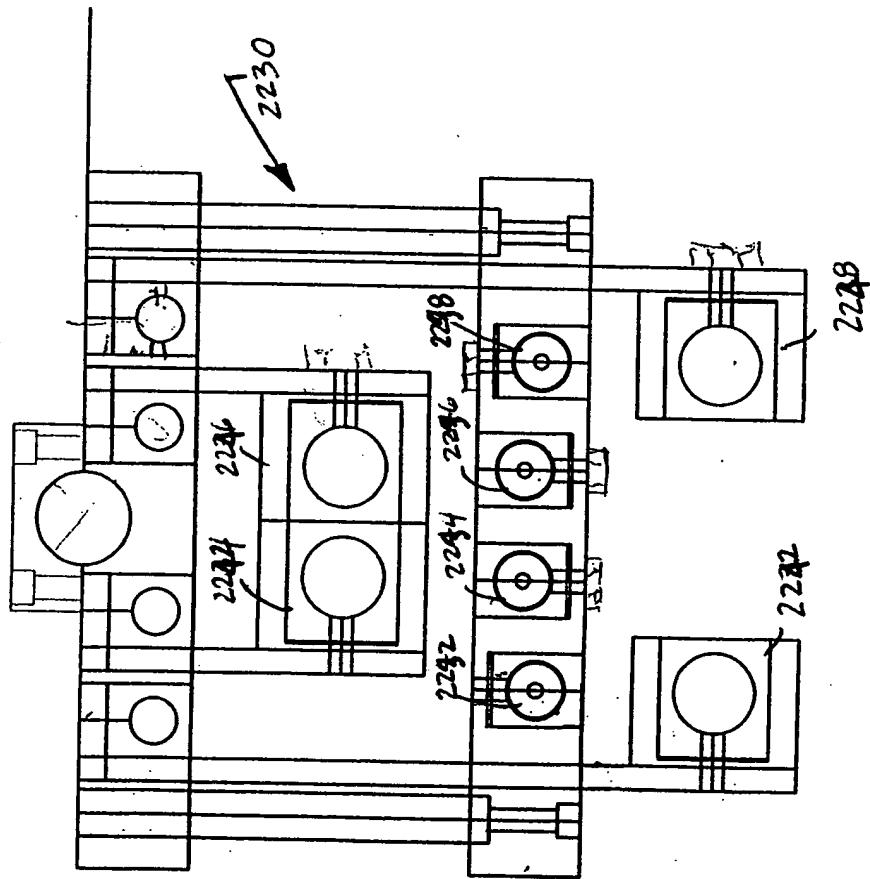


FIG. 35

FIG. 36



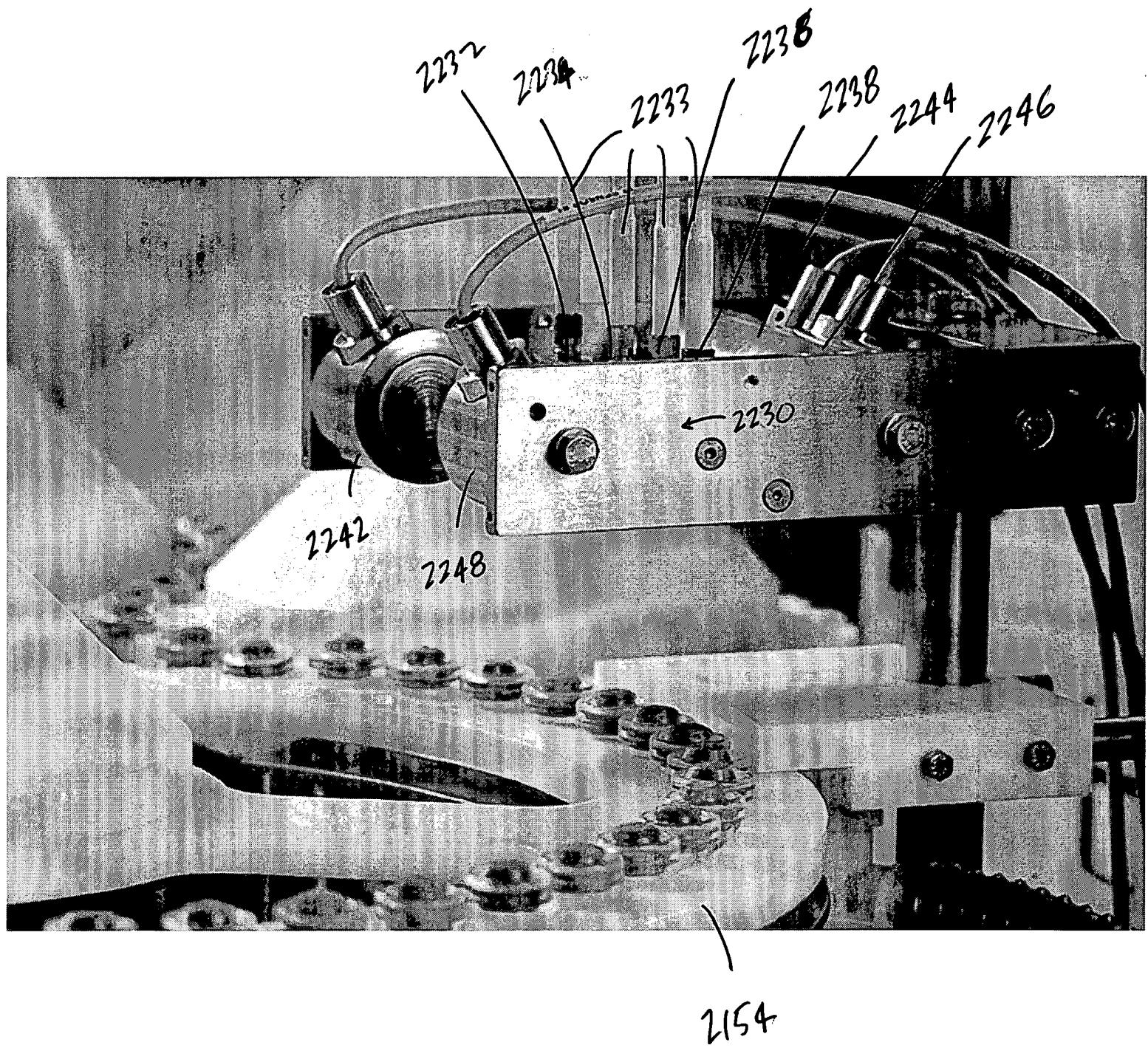
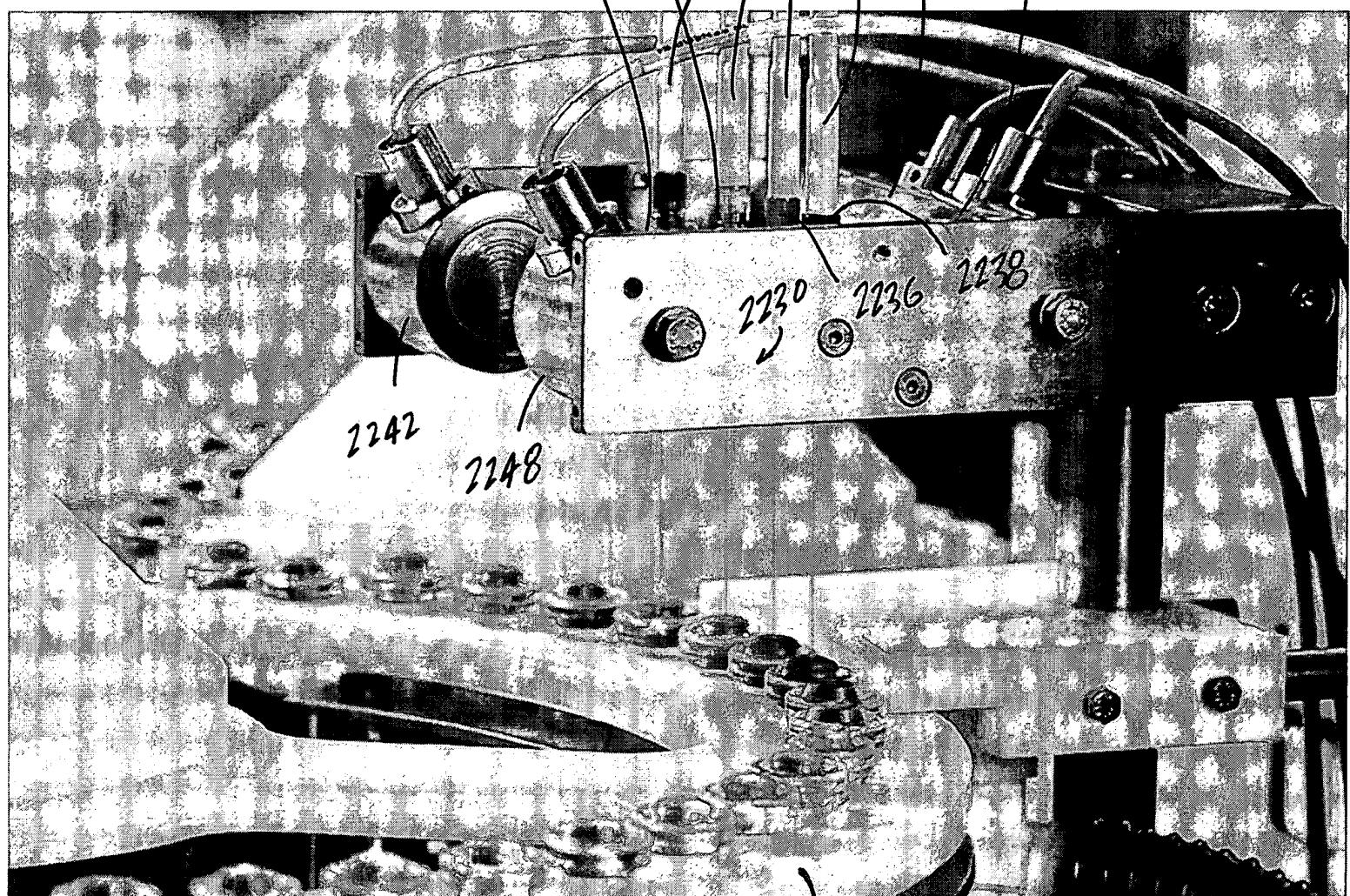
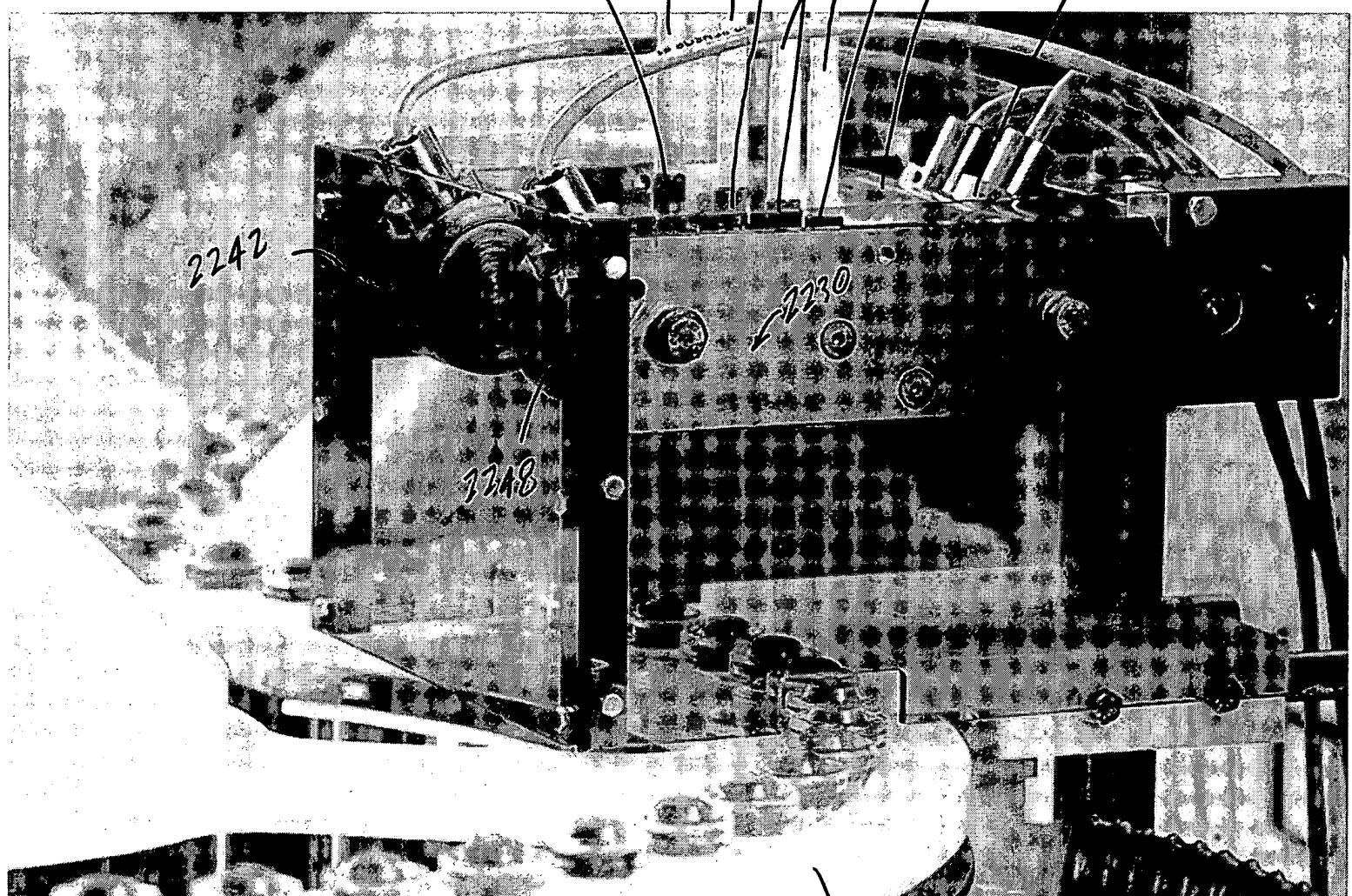


FIG. 37A



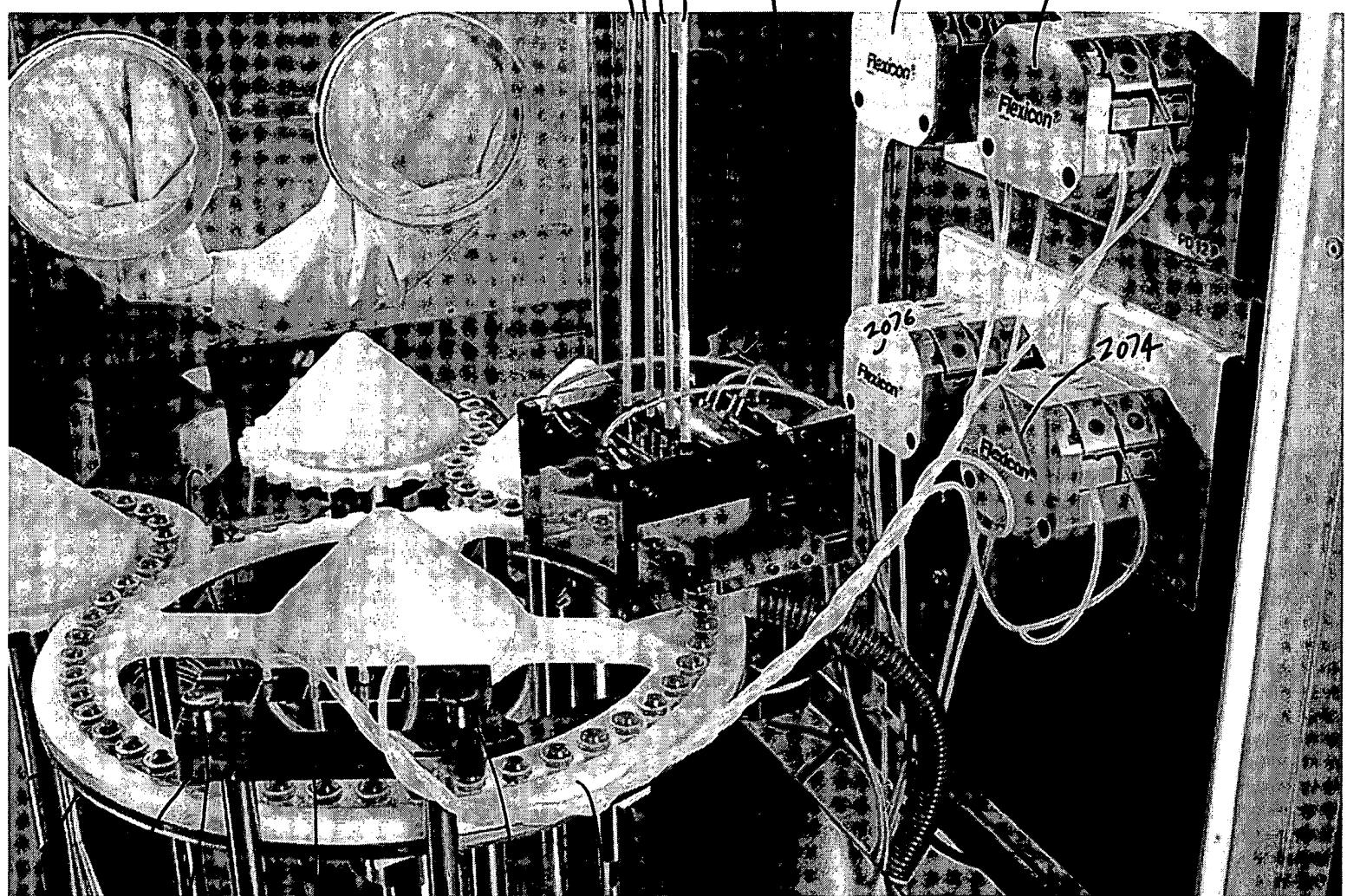
2154

FIG. 37B



2154

FIG. 37C



2203 2210  
2200 2201 2154

2201

FIG. 37 ID

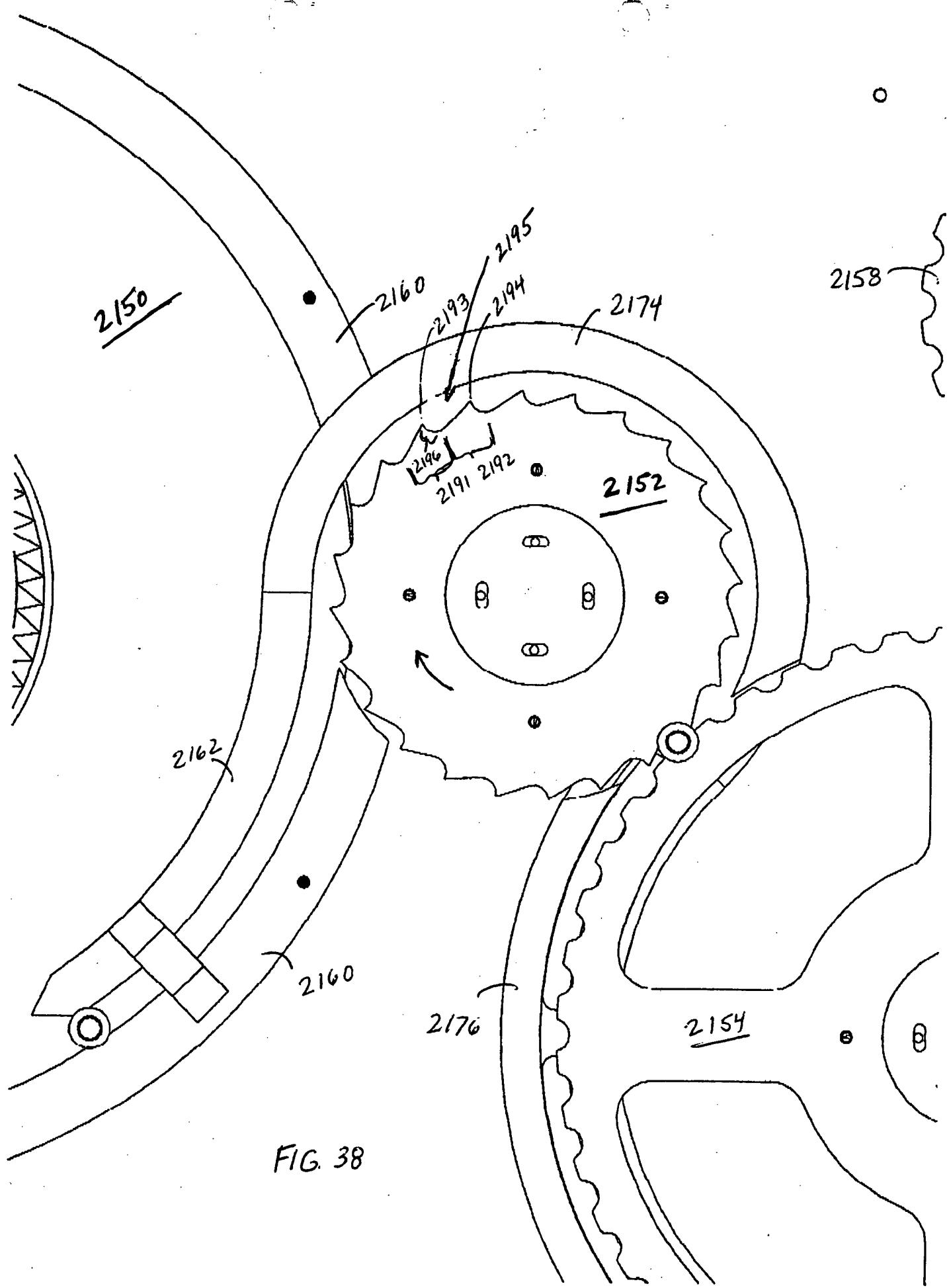


FIG. 38

FIG. 39A

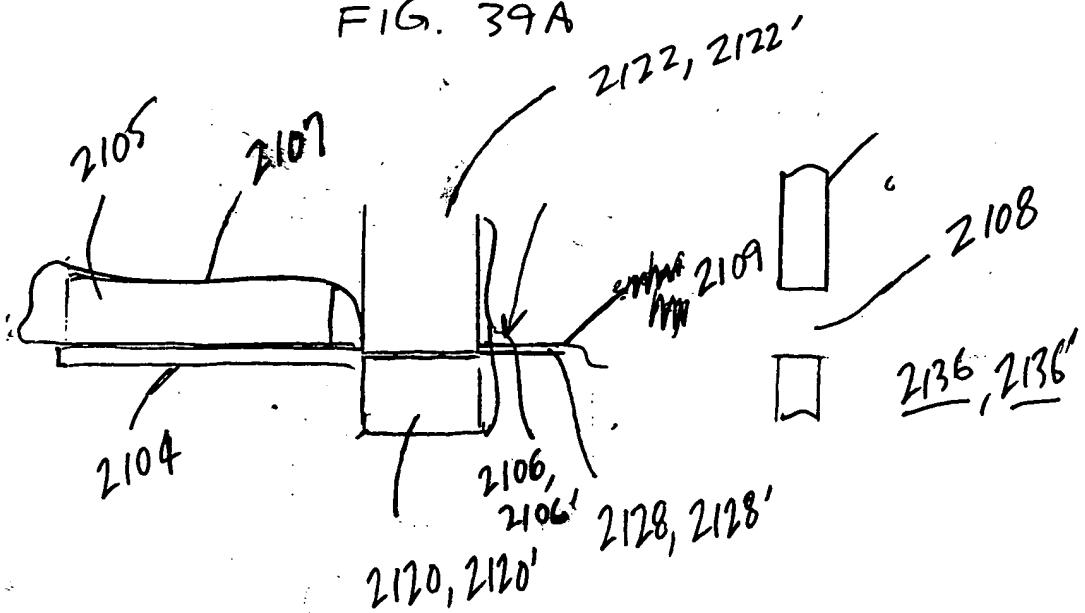


FIG. 39B

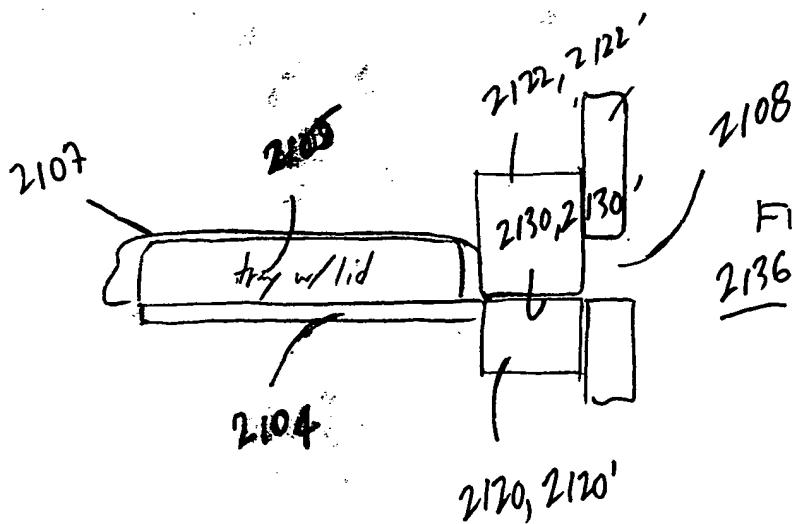


FIG. 39C

